



CIGWELD Part No.	Portaweld 100	Transmig 135	Transmig 165; Transmig 190	TWECO® TWE1	TWECO® TWE2	TWECO® TWE4	TWECO® No. 2	TWECO® No. 4	TWECO® No. 5	TWECO® SUPRA XT	TWECO® Mini MIG	TWECO® 717545* (Autopack 150)	TWECO® 717546* (Transmig 195)	TWECO® 717547* (Transmig 275)	Transmig 130 TWIN; WIREWASP	Transmig 180se; 180 Brumby	Transmig 210se/215se/250se/330se	TWECO® Eliminator® 250	TWECO® Eliminator® 450	TWECO® Eliminator® 600	Remarks	
GAS DIFFUSER																						
23005146	●	●																			Uses 11 series tips	
OTW51			●	●																		Uses 11 series tips
OTW52					●																	Uses 11 series tips
OTW54A						●																Uses 11 series tips
OTW55SW							●															Uses 15 series tips for 0.9-1.6mm wires
717522								●				●	●									Uses 11 series tips
717561														●								Uses 14 series tips
EL52																●	●	●				Uses Eliminator tips
EL54SW																			●			Uses Eliminator tips for 0.6-1.6mm wires
EL56SW																				●		Uses Eliminator tips for 0.9-1.6mm wires
CONDUCTOR TUBE																						
23005179	●																					Insulated tube & includes torch switch
23005144		●																				Insulated tube & includes torch switch
MF0245			●																			Insulated tube & uses OTW51 diffuser
T116103505				●																		Insulated tube & uses OTW51 diffuser
T116103506					●																	Insulated tube & uses OTW52 diffuser
T116103507						●																Insulated tube & uses OTW54A diffuser
T116103508							●															Insulated tube & uses EL52 diffuser
OTW62J/45								●														Insulated tube/steel outer/OTW52 diffuser
OTW64J/45									●													Insulated tube/steel outer/OTW54A diffuser
OTW65J/45										●												Insulated tube/steel outer/OTW55SW diffuser
OTWSE65J/45											●											Insulated tube/steel outer/OTW55SW diffuser
717521											●	●				●						Insulated tube & uses 717522 diffuser
OTW90031*													●									Insulated tube & uses 717522 diffuser
717565														●								Insulated tube & uses 717561 diffuser
OCE5750517															●							Insulated tube & includes torch switch
MS6345																	●					Insulated tube & uses EL52 diffuser
EL63J-45																		●				Insulated tube/steel outer/EL52 diffuser
EL64J45																				●		Insulated tube/steel outer/EL54SW diffuser
EL66J-45																				●		Insulated tube/steel outer/EL56SW diffuser
TRIGGER SWITCH ASSEMBLY																						
23005144	●																					Includes conductor tube
23005179		●																				Includes conductor tube
BX0020			●																			
717590				●																		Includes handle assembly
717592					●																	Includes handle assembly
OTW92						●																Standard switch assembly
OTW94R							●	●														Optional latch switch assembly
OTW94L								●	●													Trigger switch lever
OTWSE96									●													Switch blades
OTWSE96/B										●												Switch assembly
717523											●	●				●						Switch
717563													●	●								Trigger switch lever
OCE3120018															●	●						Includes conductor tube
OCE5750517																●						Trigger switch lever
ELC94																	●	●	●			Switch blades
ELC94B																		●				Switch blades
ELC96B																			●	●	●	Switch blades

*Part number no longer available from CIGWELD. Reference only.