



QRA Series 600 Amp Air-Cooled Torch Body For 1-5/8" Ø Mount Arm

Standard Torch Body **	Part No.	Stock No.	Torch Body w/ Euro-Kwik Part No.	Stock No.
With 3 ft. / 91cm Cable Assembly	QRA603	3045-1000	XQRA603	3045-1025
With 3.5 ft. / 1,07m Cable Assembly	QRA6035	3045-1001	XQRA6035	3045-1026
With 4 ft. / 1,22m Cable Assembly	QRA604	3045-1002	XQRA604	3045-1027
With 4.5 ft. / 1,37m Cable Assembly	QRA6045	3045-1003	XQRA6045	3045-1028
With 5 ft. / 1,52m Cable Assembly	QRA605	3045-1004	XQRA605	3045-1029
With 5.5 ft. / 1,68m Cable Assembly	QRA6055	3045-1005	XQRA6055	3045-1030
With 6 ft. / 1,83m Cable Assembly	QRA606	3045-1006	XQRA606	3045-1031
With 7 ft. / 2,13m Cable Assembly	QRA607	3045-1007	XQRA607	3045-1032
With 8 ft. / 2,44m Cable Assembly	QRA608	3045-1008	XQRA608	3045-1033
With 10 ft. / 3m Cable Assembly	QRA610	3045-1009	XQRA610	3045-1034
With 12 ft. / 4m Cable Assembly	QRA612	3045-1010	XQRA612	3045-1035
With 15 ft. / 5m Cable Assembly	QRA615	3045-1011	XQRA615	3045-1036

IMPORTANT: A separate E-stop Jumper Cable must be ordered to allow the use of the Inch Switch and E-Stop features. The assembly connects the Control Cable extending out from the end of the torch to the robot control. There are four (4) different E-stop Jumper Cable Assemblies available:

- Part No. QRJC-010 (Stock No. 3045-1241) - E-stop Jumper Cable Assy. without Connector (Generic) – 3ft. long (91cm)**
- Part No. QRJC-020 (Stock No. 3045-1242) - E-stop Jumper Cable Assy. with Burndy Connector (ABB®) – 3ft. long (91cm)**
- Part No. QRJC-030 (Stock No. 3045-1243) - E-stop Jumper Cable Assy. with 4-pin Amp Connector (Motoman®) – 3ft. long (91cm)**
- Part No. QRJC-040 (Stock No. 3045-1244) - E-stop Jumper Cable Assy. with 5-pin DDK Connector (Fanuc®) – 3ft. long (91cm)**
- Part No. QRJC-050 (Stock No. 3045-1245) - E-Stop Jumper Cable Assy. with 5-pin DDK Connector (Panasonic®) - 3ft. long (91cm)**

ABB is a registered trademark of ABB Automation Products GmbH. FANUC is a registered trademark of FANUC Robotics America, Inc. Motoman is a registered trademark of Motoman Inc. Panasonic is a registered trademark of Matsushita Electric Industrial Co., Ltd. The afore mentioned registered trademarks are in no way affiliated with Tweco Robotics or Thermadyne Industries, Inc. Tweco is a registered trademark of Thermadyne Industries, Inc.

QRA Series 600 Amp Air-Cooled Torch Body For 1-1/2" Ø Mount Arms

Standard Torch Body	Part No.	Stock No.	w/ Euro-Kwik Part No.	Stock No.
With 3ft. / 91cm Cable Assembly	QRA603-2BC	3045-1400	XQRA603-2BC	3045-1412
With 3.5ft / 1,07m Cable Assembly	QRA6035-2BC	3045-1401	XQRA6035-2BC	3045-1413
With 4ft. / 1,22m Cable Assembly	QRA604-2BC	3045-1402	XQRA604-2BC	3045-1414
With 4.5ft / 1,37m Cable Assembly	QRA6045-2BC	3045-1403	XQRA6045-2BC	3045-1415
With 5ft. / 1,52m Cable Assembly	QRA605-2BC	3045-1404	XQRA605-2BC	3045-1416
With 5.5ft / 1,68m Cable Assembly	QRA6055-2BC	3045-1405	XQRA6055-2BC	3045-1417
With 6ft. / 1,83m Cable Assembly	QRA606-2BC	3045-1406	XQRA606-2BC	3045-1418
With 7ft. / 2,13m Cable Assembly	QRA607-2BC	3045-1407	XQRA607-2BC	3045-1419
With 8ft. / 2,44m Cable Assembly	QRA608-2BC	3045-1408	XQRA608-2BC	3045-1420
With 10ft. / 3m Cable Assembly	QRA610-2BC	3045-1409	XQRA610-2BC	3045-1421
With 12ft. / 4m Cable Assembly	QRA612-2BC	3045-1410	XQRA612-2BC	3045-1422
With 15ft. / 5m Cable Assembly	QRA615-2BC	3045-1411	XQRA615-2BC	3045-1423

Note: Furnished with the E-stop connection on the front molded case to match Tweco® Robotics Deflection Mount.

QRA Series 600 Amp Air-Cooled Torch Body For 1-3/8" Ø Mount Arms

Standard Torch Body	Part No.	Stock No.	w/ Euro-Kwik Part No.	Stock No.
With 3ft. / 91cm Cable Assembly	QRA603-3BC	3045-1425	XQRA603-3BC	3045-1437
With 3.5ft / 1,07m Cable Assembly	QRA6035-3BC	3045-1426	XQRA6035-3BC	3045-1438
With 4ft. / 1,22m Cable Assembly	QRA604-3BC	3045-1427	XQRA604-3BC	3045-1439
With 4.5ft / 1,37m Cable Assembly	QRA6045-3BC	3045-1428	XQRA6045-3BC	3045-1440
With 5ft. / 1,52m Cable Assembly	QRA605-3BC	3045-1429	XQRA605-3BC	3045-1441
With 5.5ft / 1,68m Cable Assembly	QRA6055-3BC	3045-1430	XQRA6055-3BC	3045-1442
With 6ft. / 1,83m Cable Assembly	QRA606-3BC	3045-1431	XQRA606-3BC	3045-1443
With 7ft. / 2,13m Cable Assembly	QRA607-3BC	3045-1432	XQRA607-3BC	3045-1444
With 8ft. / 2,44m Cable Assembly	QRA608-3BC	3045-1433	XQRA608-3BC	3045-1445
With 10ft. / 3m Cable Assembly	QRA610-3BC	3045-1434	XQRA610-3BC	3045-1446
With 12ft. / 4m Cable Assembly	QRA612-3BC	3045-1435	XQRA612-3BC	3045-1447
With 15ft. / 5m Cable Assembly	QRA615-3BC	3045-1436	XQRA615-3BC	3045-1448

Note: Furnished with the E-stop connection on the front molded case to match Tregaskiss® Deflection Mount.

QRA Series 600 Amp Air-Cooled Torch Body For 36mm Ø Mount Arms

Standard Torch Body	Part No.	Stock No.	w/ Euro-Kwik Part No.	Stock No.
With 3ft. / 91cm Cable Assembly	QRA603-4BC	3045-1450	XQRA603-4BC	3045-1462
With 3.5ft / 1,07m Cable Assembly	QRA6035-4BC	3045-1451	XQRA6035-4BC	3045-1463
With 4ft. / 1,22m Cable Assembly	QRA604-4BC	3045-1452	XQRA604-4BC	3045-1464
With 4.5ft / 1,37m Cable Assembly	QRA6045-4BC	3045-1453	XQRA6045-4BC	3045-1465
With 5ft. / 1,52m Cable Assembly	QRA605-4BC	3045-1454	XQRA605-4BC	3045-1466
With 5.5ft / 1,68m Cable Assembly	QRA6055-4BC	3045-1455	XQRA6055-4BC	3045-1467
With 6ft. / 1,83m Cable Assembly	QRA606-4BC	3045-1456	XQRA606-4BC	3045-1468
With 7ft. / 2,13m Cable Assembly	QRA607-4BC	3045-1457	XQRA607-4BC	3045-1469
With 8ft. / 2,44m Cable Assembly	QRA608-4BC	3045-1458	XQRA608-4BC	3045-1470
With 10ft. / 3m Cable Assembly	QRA610-4BC	3045-1459	XQRA610-4BC	3045-1471
With 12ft. / 4m Cable Assembly	QRA612-4BC	3045-1460	XQRA612-4BC	3045-1472
With 15ft. / 5m Cable Assembly	QRA615-4BC	3045-1461	XQRA615-4BC	3045-1473

Note: Furnished with the E-stop connection on the front molded case to match Binzel® Deflection Mount.

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