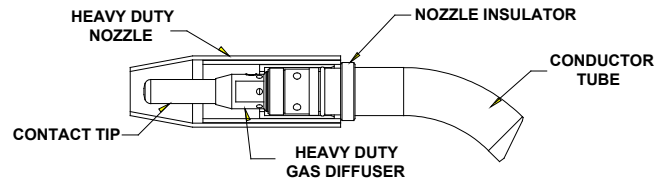


Front End Consumables For TAM and RA Series MIG Gun and Cable Assembly

HD Series Nozzles

Standard Features:

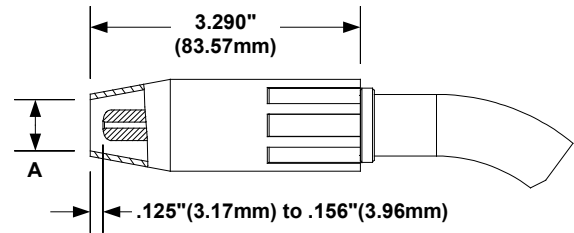
- Four different styles of HD threaded nozzles available.
- The HD (heavy duty) style nozzle assembly is made up of three (3) component parts:
 - Nozzle Housing — made from a copper alloy tubing, which is cut to length and formed to size.
 - Nozzle Insert — made from a solid brass alloy that is with internal threads allowing the nozzle assembly to be threaded onto the conductor tube.
 - Nozzle Insulator — made from G7 silicone material and provides the insulation needed from the conductor tube and nozzle housing.
- Use MS54 and HD54 series diffuser with this style of nozzle assembly.



400 Amp Nozzle – Heavy Duty – Slip-On Type

**HD24 Series Nozzle – Adjustable
1/8" (3,2mm) Tip Recess**

Bore Size "A"	Part No.	Stock No.
.500"-12,7mm	HD24-50	1240-1240
.625"-15,9mm	HD24-62	1240-1241
.750"-19,1mm	HD24-75	1240-1242



**HD24 Series – Adjustable
Tip Flush**

Bore Size "A"	Part No.	Stock No.
.500"-12,7mm	HD24-50-F	1240-1235
.625"-15,9mm	HD24-62-F	1240-1236
.750"-19,1mm	HD24-75-F	1240-1237

