

CONSUMABLES		
Drive Roll .023"- .030"/.035" (0.6-0.8/0.9mm)	7977036	V grooved for hard wire
Drive Roll .035"- .045" (0.9-1.2mm)	7977660	V grooved for hard wire
Drive Roll .030"- .035" (0.8-0.9mm)	7977731	U grooved for soft wire
Drive Roll .040"- .045" (1.0-1.2mm)	7977264	U grooved for soft wire
Drive Roll .030"- .035" (0.8-0.9mm)	7977732	V grooved knurl for cored wire
Drive Roll .045"- .1/16" (1.2-1.6mm)	704277	V grooved knurl for cored wire