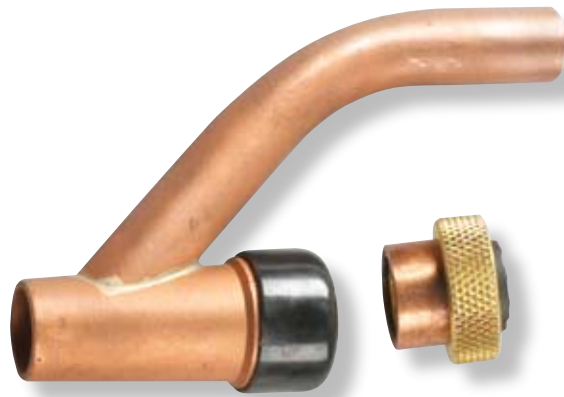


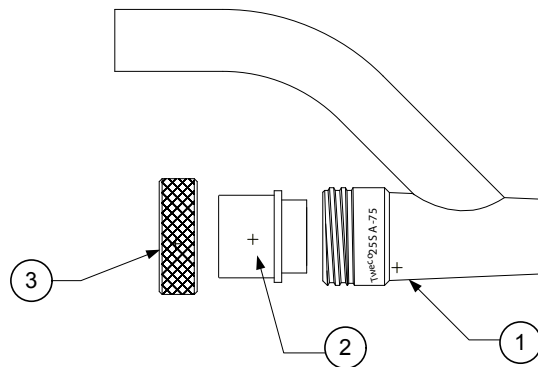
Fixed Automation Submerged-Arc Nozzle Assembly



Part No. 25SA (Stock No. 1250-1810)

Features:

- Easily installed on the TAM and RA Fixed Automation MIG guns or any style of conductor tube that has .625"x18 UNF-2B outside threads.
- Feed tube is made from a 3/4" OD x 1/16" wall thickness copper tube.
- Nozzle bore diameter is 3/4" (19,1mm)



Replacement Parts

Item No.	Part No.	Stock No.	Description
1	25SA-75R	1250-1811	Sub-Arc Nozzle Assembly
2	35WC	2050-2860	Nozzle Insulator
3	25SG-75-3	2050-2813	Nut