

REPLACEMENT PARTS
TWECO® SpitFire® Replacement Parts

No.	Description	450 Amp	
1	Nozzles	HD24 Series	EL24 Series
2	Contact Tips	16S Series	EL16 Series
3	Diffusers	HD54 Series	EL54 Series
4	Nozzle Insulators	66J3 1660-1836	66J3 1660-1836
5	45° Conductor Tube	TS64J-45 1640-1350	TS64J-45EL 1640-1375
5	60° Conductor Tube	TS64J-60 1640-1351	TS64J-60EL 1640-1376
6	Gun Hanger	152 2020-2152	152 2020-2152
7	Conductor Tube Nut & Cap Assembly	TS64J-NC 2040-2405	TS64J-NC 2040-2405
8	Handle with Binder Posts	TS84H 2040-2406	TS84H 2040-2406
9	Binder Post & Screw	ELC124FM 2060-2646	ELC124FM 2060-2646
10	Front Cable Clamp	136 2060-2690	136 2060-2690
11	Trigger Blades	EL96B 2060-2606	EL96B 2060-2606
12	Trigger	ELC94 2060-2647	ELC94 2060-2647
14	Front Cable Support	TS4SSR 2040-2409	TS4SSR 2040-2409
15	Cablehoz (Sold per foot)	400 1740-2100	400 1740-2100
16	Rear Cable Support	235RSSR 2060-2035	235RSSR 2060-2035
17	Rear Case Assembly (Except Euro-Kwik)	M6RC 2060-2018	M6RC 2060-2018
18	Rear Case Assembly for Euro-Kwik	—	2060-2006
19	Tweco® Standard Wire Guide Plug	350-174H 2035-2110	350-174H 2035-2110
20	Set Screw Only	44C 2040-2044	44C 2040-2044
21	Connector Plug O-Ring	224S 2064-2059	224S 2064-2059
22	Lincoln Wire Guide Plug	350-174LH 2035-2112	350-174LH 2035-2112
23	Miller® Wire Guide Plug Assembly	350-174MH 2035-2111	350-174MH 2035-2111
24	Miller® Wire Guide Plug Nipple Only	174M-N 2040-2184	174M-N 2040-2184
25	Miller® Control Wire Assembly	MSAK-354 2642-2470	MSAK-354 2642-2470
26	Lincoln Control Wire Assembly (5 Pin)	LAK-354 2642-2450	LAK-354 2642-2450
27	Conduit	44 Series	44 Series
28	Front Cable Repair Connector	TS100-4RK 2040-2411	TS100-4RK 2040-2411
29	Rear Cable Repair Connector	350-170HK 2035-2169	350-170HK 2035-2169
NS	Standard Control Wire Assembly	AK-354 2642-2400	AK-354 2642-2400
30	Screw	—	2011-2004
31	Euro-Kwik Body Assembly	—	2040-2276
32	Connector Nut	—	2040-2177

