

REPLACEMENT PARTS
TWECO® SpitFire® Replacement Parts

No.	Description	250 Amp	
1	Nozzles	HD22 Series	EL22 Series
2	Contact Tips	11H Series	EL16 Series
3	Diffusers	TS52HD Series	EL52HD Series
4	Nozzle Insulators	63J3 1630-1121	63J3 1630-1121
5	45° Conductor Tube	TS62J-45 1620-1350	TS62J-45EL 1620-1354
5	60° Conductor Tube	TS62J-60 1620-1351	TS62J-60EL 1620-1355
6	Gun Hanger	152 2020-2152	152 2020-2152
7	Conductor Tube Nut & Cap Assembly	TS62J-NC 2020-2045	TS62J-NC 2020-2045
8	Handle with Binder Posts	TS84H 2040-2406	TS84H 2040-2406
9	Binder Post & Screw	ELC124FM 2060-2646	ELC124FM 2060-2646
10	Front Cable Clamp	136 2060-2690	136 2060-2690
11	Trigger Blades	EL96B 2060-2606	EL96B 2060-2606
12	Trigger	ELC94 2060-2647	ELC94 2060-2647
14	Front Cable Support	TS2SSR 2020-2135	TS2SSR 2020-2135
15	Cablehoz (Sold per foot)	200 1720-2100	200 1720-2100
16	Rear Cable Support	235RSSR 2060-2035	235RSSR 2060-2035
17	Rear Case Assembly (Except Euro-Kwik)	M6RC 2060-2018	M6RC 2060-2018
18	Rear Case Assembly for Euro-Kwik	—	X6RC
19	Tweco® Standard Wire Guide Plug	350-174H 2035-2110	350-174H 2035-2110
20	Set Screw Only	44C 2040-2044	44C 2040-2044
21	Connector Plug O-Ring	224S 2064-2059	224S 2064-2059
22	Lincoln Wire Guide Plug	350-174LH 2035-2112	350-174LH 2035-2112
23	Miller® Wire Guide Plug Assembly	350-174MH 2035-2111	350-174MH 2035-2111
24	Miller® Wire Guide Plug Nipple Only	174M-N 2040-2184	174M-N 2040-2184
25	Miller® Control Wire Assembly	MSAK-354 2642-2470	MSAK-354 2642-2470
26	Lincoln Control Wire Assembly (5 Pin)	LAK-354 2642-2450	LAK-354 2642-2450
27	Conduit	42 Series	42 Series
28	Front Cable Repair Connector	TS100-2RK 2020-2190	TS100-2RK 2020-2190
29	Rear Cable Repair Connector	EPG172 2026-2105	EPG172 2026-2105
NS	Standard Control Wire Assembly	AK-354 2642-2400	AK-354 2642-2400
30	Screw	—	4MS
31	Euro-Kwik Body Assembly	—	174EX-1
32	Connector Nut	—	174X-2

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