

REPLACEMENT PARTS
TWECO® SpitFire® Replacement Parts

No.	Description	180 Amp
1	Nozzles	21 Series
2	Contact Tips	11 Series
3	Diffusers	WS51 Series
4	Nozzle Insulators	63J3 1630-1121
5	45° Conductor Tube	TS62J-45 1620-1350
5	60° Conductor Tube	TS62J-60 1620-1351
6	Gun Hanger	152 2020-2152
7	Conductor Tube Nut & Cap Assembly	TS62J-NC 2020-2045
8	Handle with Binder Posts	TS84H 2040-2406
9	Binder Post & Screw	ELC124FM 2060-2646
10	Front Cable Clamp	136 2060-2690
11	Trigger Blades	EL96B 2060-2606
12	Trigger	ELC94 2060-2647
14	Front Cable Support	TS2SSR 2020-2135
15	Cablehoz (Sold per foot)	35-000 1700-2100
16	Rear Cable Support	235RSSR 2060-2035
17	Rear Case Assembly (Except Euro-Kwik)	M6RC 2060-2018
18	Rear Case Assembly for Euro-Kwik	—
19	Tweco® Standard Wire Guide Plug	350-174H 2035-2110
20	Set Screw Only	44C 2040-2044
21	Connector Plug O-Ring	224S 2064-2059
22	Lincoln Wire Guide Plug	350-174LH 2035-2112
23	Miller® Wire Guide Plug Assembly	350-174MH 2035-2111
24	Miller® Wire Guide Plug Nipple Only	174M-N 2040-2184
25	Miller® Control Wire Assembly	MSAK-354 2642-2470
26	Lincoln Control Wire Assembly (5 Pin)	LAK-354 2642-2450
27	Conduit	42 Series
28	Front Cable Repair Connector	TS100-2RK 2020-2190
29	Rear Cable Repair Connector	EPG172 2026-2175
NS	Standard Control Wire Assembly	AK-354 2642-2400
30	Screw	—
31	Euro-Kwik Body Assembly	—
32	Connector Nut	—

REPLACEMENT PARTS

