



Code: AG-CU-ZN-SN
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VICTOR EQUIPMENT COMPANY

MATERIAL SAFETY DATA SHEET

Product: VIPER A-56T

SECTION 1: CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Common Name : SILVER-COPPER-ZINC-TIN BRAZING ALLOY
Chemical Name : SILVER-COPPER-ZINC-TIN BRAZING ALLOY
Formula : Ag-Cu-Zn-Sn
Product CAS No.: CHEMICAL MIXTURE
Product Use : Welding/Brazing/Soldering

Supplier : VICTOR EQUIPMENT COMPANY
Address : 2800 AIRPORT ROAD
City, St, Zip : DENTON, TEXAS 76207
Phone : 1-940-566-2000

FOR CHEMICAL EMERGENCY CALL CHEMTREC (24 HOURS):
1-800-424-9300 (US, Canada, Puerto Rico, Virgin Islands)
1-703-527-3887 (Outside Above Area)

SECTION 2: COMPOSITION/INFORMATION ON INGREDIENTS

INGREDIENT	CAS NO.	% Wt.
COPPER	7440-50-8	3-45
SILVER	7440-22-4	20-70
ZINC (AS OXIDE)	7440-66-6	1-35
TIN	7440-31-5	0.5-30

INGREDIENT NOTES

NOTE: The percentage by weight values reported for the ingredients in this product represent approximate formulation values.

NOTE: See Section 8 for Exposure Limits and Section 11 for Toxicological Information.

SECTION 3: HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Metallic wire, rod or strip

Odorless

Flash Point: Not Applicable

Prolonged or repeated inhalation or ingestion may cause damage to the lungs, blood, kidneys, and liver.

May cause eye, skin and respiratory tract irritation.

Harmful if swallowed. Causes gastrointestinal irritation, abdominal pain, nausea, vomiting and diarrhea.

Not a fire or explosion hazard in solid form. Finely divided dust may ignite and burn rapidly when mixed with air in the proper proportions.

Toxic metal fumes may be released in a fire situation.

ROUTES OF ENTRY

Eyes? YES

Skin? YES

Inhalation? YES

Ingestion? YES

POTENTIAL HEALTH EFFECTS

EYE CONTACT may cause irritation.

SKIN CONTACT may cause irritation.

INHALATION may cause irritation of the respiratory tract. Short-term overexposure may cause a flu-like illness called metal fume fever. Typically metal fume fever begins four to twelve hours after sufficient exposure to freshly formed fumes. The first symptoms are a metallic taste, dryness and irritation of the throat. Cough and shortness of breath may occur along with headache, fatigue, nausea, vomiting, muscle and joint pain, fever and chills. The syndrome runs its course in 24-48 hours.

INGESTION is harmful. May cause abdominal pain, nausea, vomiting and diarrhea. COPPER poisoning can result in hemolytic anemia and kidney, liver and spleen damage.

NOTE: The potential health effects described above only apply if dust or fume is formed.

CARCINOGENICITY

NTP? NO

IARC? NO

OSHA? NO

CHRONIC HEALTH HAZARDS

Overexposure may lead to COPPER poisoning, resulting in hemolytic anemia and liver, kidney and spleen damage.

Prolonged or repeated inhalation may cause a benign pneumoconiosis.

Prolonged or excessive exposures may result in argyria, a permanent localized blue-grey discoloration of the eyes, skin or mucous membranes.

Prolonged exposure to SILVER can cause damage to the nasal septum.

Excessive ZINC intake has been associated with copper deficiency anemia.

Refer to Potential Health Effects.

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE

May adversely affect existing medical conditions, such as eye, skin, respiratory, blood, liver and/or kidney ailments.

Individuals with Wilson's Disease are at increased risk of COPPER poisoning.

NOTE: See Section 8 for Exposure Limits, Section 11 for Toxicological Information and Section 12 for Ecological Information.

SECTION 4: FIRST AID MEASURES

EYE CONTACT: Flush eyes with plenty of water. If irritation develops, call a physician.

SKIN CONTACT: Immediately wash skin with soap and plenty of water. If irritation persists, call a physician.

INHALATION: If exposed to excessive levels of metal fumes, remove to fresh air and seek medical attention.

INGESTION: If person is conscious and able to swallow, give large amounts of water to dilute. If vomiting occurs, keep head below hips to help prevent aspiration. Get medical attention immediately.

SECTION 5: FIRE-FIGHTING MEASURES

Flash Point: Not Applicable
Auto-Ignition: Not Applicable
LEL: Not Applicable
UEL: Not Applicable

NFPA HAZARD CLASSIFICATION

Health: 2 Flammable: 0 Reactivity: 0

HMIS HAZARD CLASSIFICATION

Health: 2* Flammable: 0 Reactivity: 0 Special: B

* Indicates the possibility of chronic health effects. See

Chronic Health Hazards in Section 3 for more information.

EXTINGUISHING MEDIA

Use carbon dioxide, chemical foam or dry chemical. Use any means for extinguishing surrounding fire.

Do NOT use water on metal fires.

SPECIAL FIRE FIGHTING PROCEDURES

Wear NIOSH/MSHA approved positive-pressure self-contained breathing apparatus and protective clothing as specified in 29 CFR 1910.156.

UNUSUAL FIRE AND EXPLOSION HAZARDS

Not a fire or explosion hazard in solid form. Finely divided dust may ignite and burn rapidly when mixed with air in the proper proportions. Toxic metal fumes may be released in a fire situation.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Contain spillage and scoop up or vacuum. Notification of the National Response Center (800/424-8802) may be required. Refer to EPA, DOT and applicable state and local regulations for current response information.

It is recommended that each user establish a spill prevention, control and countermeasure plan (SPCC). Such plan should include procedures applicable to proper storage, control and clean-up of spills, including reuse or disposal as appropriate (see Section 13: Disposal Considerations).

****NOTE**** In the event of an accidental release of this material, the above procedures should be followed. Additionally, proper exposure controls and personal protection equipment should be used (see Section 8: Exposure Control/Personal Protection), and disposal of the material should be in accordance with Section 13: Disposal Considerations.

SECTION 7: HANDLING AND STORAGE

Wash thoroughly after handling.
Store in a cool, dry location away from incompatible materials.

Avoid breathing any dust, mist or fumes resulting from the use of this product.

Avoid contact with any dusts, mists or fumes resulting from the use of this product.

Use only with adequate ventilation.

Do not eat, drink, or smoke in work area.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

EXPOSURE LIMITS

INGREDIENT	PEL-OSHA	TLV-ACGIH
COPPER		
CAS NO.: 7440-50-8	0.1 mg/m ³ (Fume) 1 mg/m ³ (Dust)	0.2 mg/m ³ (Fume) 1 mg/m ³ (Dust)

For SILVER: Refer to NIOSH Manual of Analytical Methods (NMAM), 4th Edition, Method 7300.
For TIN: Refer to NIOSH Manual of Analytical Methods (NMAM), 4th Edition, Method 7300.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Metallic wire, rod or strip
Odor: Odorless
Boiling Point: Not Determined
Specific Gravity (H2O=1): 8.70 to 8.50
Melting Point: 646.1 °C
Vapor Pressure (mm Hg): Not Applicable
Vapor Density (Air=1): Not Applicable
Evaporation Rate: Not Applicable
% Solubility In Water: Insoluble
pH: Not Applicable

SECTION 10: STABILITY AND REACTIVITY

Stability: Generally considered stable.
Avoid: None expected.

INCOMPATIBILITY (Materials to Avoid)

Strong acids and bases, strong oxidizers, acetylene, ammonia, hydrogen peroxide, chlorine, bromine, iodine, turpentine, magnesium metal, ammonium nitrate, hydrogen sulfide.

HAZARDOUS DECOMPOSITION OR BY-PRODUCTS

Toxic metal oxides are emitted when heated above the melting point. The amount of fume evolved increases as the temperature rises.

Polymerization: Polymerization is not expected to occur.
Avoid: Not applicable.

SECTION 11: TOXICOLOGICAL INFORMATION

CHEMICAL NAME	% Wt.	LD50	LC50
COPPER			
CAS NO.: 7440-50-8	3-45	3.5 mg/kg MOUSE,	Not Available
		intraperitoneal	

SILVER			
CAS NO.: 7440-22-4	20-70	Not Available	Not Available
ZINC (AS OXIDE)			
CAS NO.: 7440-66-6	1-35	7,950 mg/kg MOUSE, oral	2,500 mg/kg MOUSE
TIN			
CAS NO.: 7440-31-5	0.5-30	Not Available	Not Available

NOTE: See Sections 3, 8 and 12 for additional information.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICITY

No data available.

ENVIRONMENTAL FATE

No data available.

SECTION 13: DISPOSAL CONSIDERATIONS

US EPA Waste Number: D011

This product contains SILVER or silver compounds and disposal may be regulated under EPA hazardous waste regulations, waste number D011. Before disposal, this product or mixtures containing this product should be tested for toxicity characteristics (TC) under the current EPA Hazardous Waste Regulations TCLP testing procedures, 40 CFR Part 261 et seq. Disposal/recycling/reclamation requirements will vary by location and type of disposal selected. Consult with state and local regulatory authorities.

****NOTE**** Chemical additions, processing or otherwise altering this material may make the waste management information presented above incomplete, inaccurate or otherwise inappropriate.

As local regulations may vary; all waste must be disposed/recycled/reclaimed in accordance with federal, state, and local environmental control regulations.

SECTION 14: TRANSPORT INFORMATION

INTERNATIONAL

UN Number: Not Regulated

UNITED STATES

EPA Waste Number: D011
DOT Classification: Not Regulated

CANADA
PIN Number: Not Regulated
TDG Class: Not Regulated

EC
DGL: Not Determined

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

TSCA: IN TSCA

SARA 311 AND 312 HAZARD CATEGORIES

IMMEDIATE (Acute) Health Hazard: YES
DELAYED (Chronic) Health Hazard: YES
FIRE Hazard: NO
REACTIVITY Hazard: NO
Sudden Release of PRESSURE: NO

SARA SECTION 313 NOTIFICATION

This product contains a toxic chemical (or chemicals) subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

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OZONE DEPLETING SUBSTANCES (ODS)

This product neither contains nor is manufactured with an ozone depleting substance subject to the labeling requirements of the Clean Air Act Amendments 1990 and 40 CFR Part 82.

VOLATILE ORGANIC COMPOUNDS (VOC)

None

US STATE REGULATIONS

VOLATILE ORGANIC COMPOUND (CARB): Not Determined

CANADIAN REGULATIONS

"This product has been classified in accordance with the hazard criteria of the *Controlled Products Regulations* and the MSDS contains all the information required by the *Controlled Products Regulations*."

DSL/NDSL: DSL

WHMIS Classification: Uncontrolled Product

EUROPEAN REGULATIONS

EINECS: Yes

OTHER REGULATIONS

MITI (Japan): Yes

AICS (Australia): Yes

SECTION 16: OTHER INFORMATION

REVISIONS

Revision Number: 12

PREPARATION INFORMATION

Prepared By: VICTOR EQUIPMENT COMPANY.

Phone Number/Address: See Section 1

This Material Data Sheet is offered pursuant to OSHA's Hazard Communication Standard (29 CFR 1910.1200). Other government regulations must be reviewed for applicability to these products. The information in this Material Safety Data Sheet should be provided to all who will use, handle, store, transport, or otherwise be exposed to this product. This information has been prepared for the guidance of plant engineering, operations, and management and for persons working with or handling these products. The information presented in the MSDS is premised upon proper handling and anticipated uses and is for the material without chemical additions/alterations. We believe this information to be reliable and up-to-date as of the date of publication, but make no warranty that it is. Additionally, if this Material Safety Data Sheet is more than three years old, please contact the supplier at the phone number listed in Section 1 to make certain that this sheet is the most current.