

Fluxcored MIG Guns



FLUXCORED MIG GUNS

350 & 450 Amp 60% Duty Cycle

- For use with all gasless wires.
- Replaceable conduit and four trigger lead wires.
- Standard consumables, interchangeable with other leading flux-cored guns.



350 AMP

350 AMP ASSEMBLIES - 3/32" (2,4MM) WIRE MAXIMUM

350 AMP Rear Connection Style (PART NO. / STOCK NO.)			
Wire Size	Tweco*	Miller	Lincoln†
10 ft. 3M	SEFC350T-10 1031-1642	SEFC350M-10 1031-1637	SEFC350-10 1031-1632
15 ft. 5M	SEFC350T-15 1031-1643	SEFC350M-15 1031-1638	SEFC350-15 1031-1633

450 AMP ASSEMBLIES - 1/8" (3,2MM) WIRE MAXIMUM

450 AMP Rear Connection Style (PART NO. / STOCK NO.)			
Wire Size	Tweco*	Miller	Lincoln†
10 ft. 3M	SEFC450T-10 1041-1119	SEFC450M-10 1041-1138	SEFC450-10 1041-1112
15 ft. 5M	SEFC450T-15 1041-1120	SEFC450M-15 1041-1139	SEFC450-15 1041-1113

* May require adapter plug for some feeders

† Fits Lincoln LN 7, 8, 9

CONSUMABLE PARTS

Contact Tip	Electrode Size					
	.045 (1,2MM)	.068 (1,72MM)	5/64 (2,0MM)	3/32 (2,4MM)	7/64 (2,8MM)	1/8 (3,2MM)
350 Amp	14FC-045 1140-1125	14FC-068 1140-1126	14FC-564 1140-1127	14FC-332 1140-1128	N/A	N/A
450 Amp	N/A	N/A	16FC-564 1160-1125	16FC-332 1160-1126	16FC-764 1160-1127	16FC-120 1160-1128

Nozzle	Nozzle Size		
	3/4" (19MM)	1-1/2" (38MM)	Thread Protector
350 Amp	24FC-150 1241-1027	24FC-275 1241-1026	24FC-P 1241-1025
450 Amp	26FC-150 1261-1026	26FC-275 1261-1027	26FC-P 1261-1025

	Conductor Tubes	
	45°	60°
350 Amp	64FC-45 1641-1126	64FC-60 1641-1127
450 Amp	66FC-45 1661-1126	66FC-60 1661-1127

	Conduit	
	10 Ft (3MM)	15 Ft (5M)
350 Amp 5/64-3/32 (2,0-2,4 mm) Wire	43FC-332-10 1440-1030	43FC-332-15 1440-1031
450 Amp 5/64-3/32 (2,0-2,4 mm) Wire	—	44FC-332-15 1440-1034
450 Amp 7/64-1/8 (2,8-3,2 mm) Wire	44FC-18-10 1440-1035	44FC-18-15 1440-1036