

**AIR-COOLED SMOKE MASTER®
MIG GUNS**

**250 & 450 AMP
60% duty cycle, CO₂ Gas**

- Efficiently removes up to 90% of smoke from the welding zone.
- Features Tweco Eliminator® style consumable parts.
- Tough outer jacket made of full length leather for increased flexibility and enhanced cable life.
- Cleaner, more efficient smoke removal.



250 AMP

250 AMP GUN ASSEMBLIES

Wire Size	Cable Length	Complete 250 AMP MIG-Guns (PART NO. / STOCK NO.)	
		Tweco*	Miller
.040-.045" 1,0-1,2mm	10 ft.	S210-4045	S210M-4045
	3M	1026-1100	1026-1105
.040-.045" 1,0-1,2mm	12 ft.	S212-4045	S212M-4045
	4M	1026-1101	1026-1106
.040-.045" 1,0-1,2mm	15 ft.	S215-4045	S215M-4045
	5M	1026-1102	1026-1107

450 AMP GUN ASSEMBLIES

Wire Size	Cable Length	Complete 450 AMP MIG-Guns (PART NO. / STOCK NO.)		
		Tweco*	Miller	Lincoln†
.045"-1/16" 1,2-1,6mm Wire	12 ft.	S412-116	S412M-116	N/A
	4M	1046-1105	1046-1125	
.045"-1/16" 1,2-1,6mm Wire	15 ft.	S415-116	S415M-116	S415L-116
	5M	1046-1108	1046-1128	1046-1138

* May require adapter plug for some feeders

† Fits Lincoln LN 7, 8, 9

**TWECO SMOKE MASTER®
Fume Removal System**

- Compatible with Tweco Smoke Master® MIG Guns.
- Efficiently removes welding fumes.
- High efficiency filter.
- Separately air-cooled motor.
- Automatic start-stop function standard.



Description	(PART NO. / STOCK NO.)
	Tweco
120V, 60Hz	TSC-96 4500-1010