

# STATEMENT OF WARRANTY

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**LIMITED WARRANTY:** THERMADYNE® warrants that its products will be free of defects in workmanship or material. Should any failure to conform to this warranty appear within the time period applicable to the THERMADYNE products as stated below, THERMADYNE shall, upon notification thereof and substantiation that the product has been stored, installed, operated, and maintained in accordance with THERMADYNE's specifications, instructions, recommendations and recognized standard industry practice, and not subject to misuse, repair, neglect, alteration, or accident, correct such defects by suitable repair or replacement, at THERMADYNE's sole option, of any components or parts of the product determined by THERMADYNE to be defective.

**THIS WARRANTY IS EXCLUSIVE AND IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.**

**LIMITATION OF LIABILITY:** THERMADYNE shall not under any circumstances be liable for special or consequential damages, such as, but not limited to, damage or loss of purchased or replacement goods, or claims of customers of distributor (hereinafter the "Purchaser") for service interruption. The remedies of the Purchaser set forth herein are exclusive and the liability of THERMADYNE with respect to any contract, or anything done in connection therewith such as the performance or breach thereof, or from the manufacture, sale, delivery, resale, or use of any goods covered by or furnished by THERMADYNE whether arising out of contract, negligence, strict tort, or under any warranty, or otherwise, shall not, except as expressly provided herein, exceed the price of the goods upon which such liability is based.

**THIS WARRANTY BECOMES INVALID IF REPLACEMENT PARTS OR ACCESSORIES ARE USED WHICH MAY IMPAIR THE SAFETY OR PERFORMANCE OF ANY THERMADYNE PRODUCT.**

**THIS WARRANTY IS INVALID IF THE PRODUCT IS SOLD BY NON-AUTHORIZED PERSONS.**

This warranty is effective for the time stated in the Warranty Schedule beginning on the date that the authorized distributor delivers the products to the Purchaser.

Warranty repairs or replacement claims under this limited warranty must be submitted by an authorized THERMADYNE repair facility within thirty (30) days of the repair. No transportation costs of any kind will be paid under this warranty. Transportation charges to send products to an authorized warranty repair facility shall be the responsibility of the Purchaser. All returned goods shall be at the Purchaser's risk and expense. This warranty supersedes all previous THERMADYNE warranties.

## WARRANTY SCHEDULE

The warranty is effective below for the time stated in the Warranty Schedule beginning on the date that the authorized distributor delivers the products to the purchaser. THERMADYNE® reserves the right to request documented evidence of date of purchase.

| GAS WELDING AND CUTTING EQUIPMENT                                      | Parts / Labor   |
|--|---|
| Victor® Professional   | 5 years / NA  |
| Victor CutSkill®   | 2 years / NA  |
| Victor Medical   | 6 years / NA  |
| Victor VSP   | 2 years / NA  |
| HP&I Brass Regulators/Manifolds  | 2 years / NA  |
| HP&I Stainless Regulators/Manifolds                                    | 1 year / NA   |
| HP&I Corrosive Gas Regulators/Manifolds                                | 90 days / NA  |
| Aluminum Cylinders   | Lifetime / NA   |
| Steel Cylinders  | 1 year / NA   |
| Oxygen Conservers  | 2 years / NA  |
| Cutting Machine Motors   | 1 year / NA   |
| TurboTorch®  | 3 years / NA  |
| Firepower® MIG Welders   | 5-2-1 years / NA  |
| Transformers   | 5 years / NA  |
| Parts Used in Rental Applications                                      | 1 year from date sold by seller to authorized distributor |
| MIG TORCHES AND ARC ACCESSORIES  | Parts / Labor   |
| TC and TCV Water Coolers   | 1 year / NA   |
| TSC-96 Smoke Collector   | 1 year / NA   |
| ESG-1, EPG-CR1, EPG-CR2 Control Boxes for Eliminator Spool & Pull Guns | 1 year / NA   |
| QRC-2000 Nozzle Cleaning Stations                                      | 1 year / 1 year   |
| Arcair® N6000  | 90 days / NA  |
| Eliminator® Spool and Pull Guns  | 90 days / NA  |
| Robotic Deflection Mounts  | 90 days / NA  |
| QRM-100 Anti-Spatter Applicator  | 90 days / NA  |
| All other products 30 days from date purchaser purchases from seller.  | 30 days / NA  |
| PLASMA CUTTING SYSTEMS   | Parts / Labor   |
| CUTMASTER® TRUE Series   | 4 years / 4 years   |
| PakMaster® XL PLUS   | 3 years / 1 year  |
| CUTMASTER 1Series™   | 3 years / 3 years   |
| Drag-Gun Plus  | 2 years / 1 year  |
| Drag-Gun®  | 1 year / 1 year   |
| Automated Plasma   | 2 years / 1 year  |
| Torches  | 1 year / 1 year   |
| Consoles, Control Equipment, Heat Exchangers and Accessory Equipment   | 1 year / 1 year   |

# WARRANTY SCHEDULE

The warranty is effective below for the time stated in the Warranty Schedule beginning on the date that the authorized distributor delivers the products to the purchaser. THERMADYNE® reserves the right to request documented evidence of date of purchase.

| ENGINE DRIVEN WELDERS  | Parts / Labor                                      |
|--|--|
| <b>Scout®, Raider®, Explorer™</b>  |  |
| Original Main Power Stators and Inductors  | 3 years / 3 years                                  |
| Original Main Power Rectifiers, Control P.C. Boards  | 3 years / 3 years                                  |
| All Other Original Circuits and Components Including, but not Limited to, Relays, Switches, Contactors, Solenoids, Fans, Power Switch Semi-Conductors                            | 1 year / 1 year                                    |
| Engines and Associated Components are NOT Warranted by Thermal Arc®, Although Most are Warranted by the Engine Manufacturer. SEE THE ENGINE MANUFACTURERS' WARRANTY FOR DETAILS. | See the Engine Manufacturers' Warranty for Details |
| GMAW/FCAW (MIG) WELDING EQUIPMENT  | Parts / Labor                                      |
| <b>Fabricator® 140, 180, 190, 210, 251, 281; Fabstar® 4030; PowerMaster® 350, 350P, 500, 500P; Excel-Arc® 6045; Wire Feeders: Ultrafeed®, Porta-feed®</b>                        |  |
| Original Main Power Transformer and Inductor   | 5 years / 3 years                                  |
| Original Main Power Rectifiers, Control P.C. Boards, Power Switch Semi-Conductors  | 3 years / 3 years                                  |
| All Other Original Circuits and Components Including, but not Limited to, Relays, Switches, Contactors, Solenoids, Fans, Electric Motors   | 1 year / 1 year                                    |
| GTAW (TIG) & MULTI-PROCESS INVERTER WELDING EQUIPMENT  | Parts / Labor                                      |
| <b>160TS, 300TS, 400TS, 185AC/DC, 200AC/DC, 300AC/DC, 400GTSW, 400MST, 300MST, 400MSTP</b>   |  |
| Original Main Power Magnetics  | 5 years / 3 years                                  |
| Original Main Power Rectifiers, Control P.C. Boards, Power Switch Semi-Conductors  | 3 years / 3 years                                  |
| All Other Original Circuits and Components Including, but not Limited to, Relays, Switches, Contactors, Solenoids, Fans, Electric Motors   | 1 year / 1 year                                    |
| PLASMA WELDING EQUIPMENT   | Parts / Labor                                      |
| <b>Ultima® 150</b>   |  |
| Original Main Power Magnetics  | 5 years / 3 years                                  |
| Original Main Power Rectifiers, Control P.C. Boards, Power Switch Semi-Conductors  | 3 years / 3 years                                  |
| Welding Console, Weld Controller, Weld Timer   | 3 years / 3 years                                  |
| All Other Original Circuits and Components Including, but not Limited to, Relays, Switches, Contactors, Solenoids, Fans, Electric Motors, Coolant Recirculators                  | 1 year / 1 year                                    |
| SMAW (Stick) WELDING EQUIPMENT   | Parts / Labor                                      |
| <b>Dragster™ 85</b>  |  |
| Original Main Power Magnetics  | 1 year / 1 year                                    |
| Original Main Power Rectifiers, Control P.C. Boards  | 1 year / 1 year                                    |
| All Other Original Circuits and Components Including, but not Limited to, Relays, Switches, Contactors, Solenoids, Fans, Power Switch Semi-Conductors                            | 1 year / 1 year                                    |
| <b>160S, 300S, 400S</b>  |  |
| Original Main Power Magnetics  | 5 years / 3 years                                  |
| Original Main Power Rectifiers, Control P.C. Boards  | 3 years / 3 years                                  |
| All Other Original Circuits and Components Including, but not Limited to, Relays, Switches, Contactors, Solenoids, Fans, Power Switch Semi-Conductors                            | 1 year / 1 year                                    |
| GENERAL ARC EQUIPMENT  | Parts / Labor                                      |
| Water Recirculators  | 1 year / 1 year                                    |
| Plasma Welding Torches   | 180 days / 180 days                                |
| Gas Regulators (Supplied with Power Sources)   | 180 days / NA                                      |
| MIG and TIG Torches (Supplied with Power Sources)  | 90 days / NA                                       |
| Replacement Repair Parts   | 90 days / NA                                       |
| MIG, TIG and Plasma Welding Torch Consumable Items   | NA / NA  |