

SURELOK™ PCH/M-42 RPT Torch

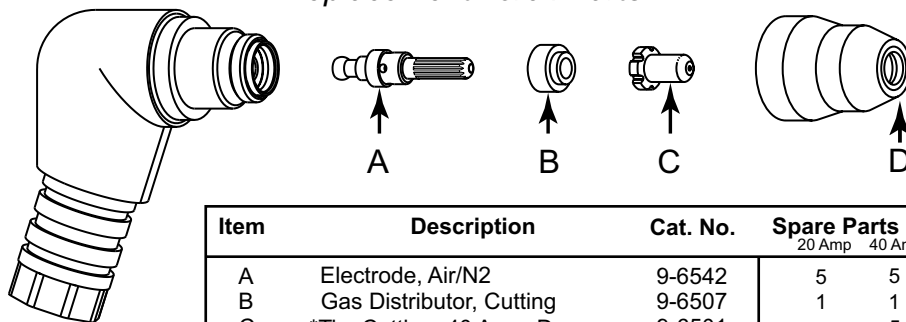
Ordering Information

A SureLok Replacement Torch installation requires a torch/leads, a power supply adapter kit, and a torch spare parts kit. The model of the Plasma Cutting system must be known to determine the adapter kit required. Select the torch configuration and lead length, an adapter kit for applicable power source, and spare parts kit from the information below to complete the installation

Torch And Leads Combinations

| 40 Amps PCH-42ER Hand Torch (Ergonomic Handle) | | 40 Amps PCH-42R Hand Torch (Std. Handle) | |
|---|--|--|--|
| Cat.No. | Description | Cat.No. | Description |
| 7-4220 | PCH-42ER, 70°, 20' (6.1m) Torch/Leads | 7-4226 | PCH-42R, 70°, 20' (6.1m) Torch/Leads |
| 7-4221 | PCH-42ER, 70°, 50' (15.2m) Torch/Leads | 7-4227 | PCH-42R, 90°, 20' (6.1m) Torch/Leads |
| 7-4222 | PCH-42ER, 90°, 20' (6.1m) Torch/Leads | | |
| 7-4223 | PCH-42ER, 90°, 50' (15.2m) Torch/Leads | | |
| 40 Amps PCM-42 Mach (Fiberglass Tube w/ rack) | | Torch Spare Parts Kits | |
| Cat.No. | Description | | Description |
| 7-4224 | PCM-42, 180°, 25' (7.6m) Torch/Leads | 5-4202 | 20 Amps (All TDC, other Manufacturers) |
| 7-4225 | PCM-42, 180°, 50' (15.2m) Torch/Leads | 5-4204 | 40 Amps (All TDC, other Manufacturers) |
| <small>Note: See Adapter Kit Selection for Mechanized Torch Remote Interface kit (required if using CNC cable or Remote Pendant (7-3114) control via torch/unit connection)</small> | | | |

PCH/M-42 Torch RPT Replacement Torch Parts



| Item | Description | Cat. No. | Spare Parts Kits | |
|------|--------------------------------|----------|------------------|--------|
| | | | 20 Amp | 40 Amp |
| A | Electrode, Air/N2 | 9-6542 | 5 | 5 |
| B | Gas Distributor, Cutting | 9-6507 | 1 | 1 |
| C | *Tip, Cutting, 40 Amp, Drag | 9-6501 | | 5 |
| C | Tip, Cutting, 40 Amp, Standoff | 9-6500 | | |
| C | **Tip, Cutting, 20 Amp | 9-6504 | 5 | |
| D | Shield Cup | 9-6003 | 1 | 1 |
| | PCH-42 70° Torch Head | 9-8442 | | |
| | PCH-42 90° Torch Head | 9-8443 | | |
| | PCH-42 180° Torch Head | 9-8444 | | |

* Included In All RPT Torches
** For Use On All 20 Amp Systems

For Replacement Parts or Technical Service
Call 1-800-752-7622

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