



SHIPPING SOCIETY APPROVALS

CIGWELD product	AS/NZS Class	AWS Class	Shielding gas for Approvals	ABS Grade	LLOYDS Grade	DNV Grade
Manual Arc Electrodes						
Ferrocrafft 11	1553.1: E4111-2	A5.1: E6011	-	3 / A5.1 E6011	3, 3Y	3
GP6012	1553.1: E4112-0	A5.1: E6013	-	2	2	2
Ferrocrafft 12XP	1553.1: E4112-0	A5.1: E6013	-	2, 2Y / A5.1 E6013	2, 2Y	2
Satincraft 13	1553.1: E4113-0	A5.1: E6013	-	2 / A5.1 6013	2	2
Weldcraft	1553.1: E4113-2	A5.1: E6013	-	3	3	3
Ferrocrafft 21	1553.1: E4814-2	A5.1: E7014	-	3 / A5.1 E7014	3	3
Ferrocrafft 22	1553.1: E4824-2	A5.1: E7024	-	2, 2Y / E7024	3	3
PipeArc 6010P	1553.1: E4110-2	A5.1: E6010	-	3 / A5.1 E6010	3	3
PipeArc 8010P	1553.2: E5510-G	A5.1: E8010-P1	-	3, 3Y	3Y	3
Ferrocrafft 16TXP	1553.1: E4816-2	A5.1: E7016	-	3H10, 3Y	3, 3YH15	3YH10
Ferrocrafft 16TXP (Cans)	1553.1: E4816-2	A5.1: E7016	-	3H10, 3Y	3, 3YH5	3YH10
Ferrocrafft 55U	1553.1: E4816-2	A5.1: E7016	-	-	3, 3YH15	3YH10
Ferrocrafft 7016	1553.1: E4816-3	A5.1: E7016	-	3H10, 3Y	3YH10	3YH10
Ferrocrafft 61	1553.1: E4818-3	A5.1: E7018	-	3H15, 3Y / A5.1 E7018	3, 3YH15	3YH10
Ferrocrafft 61 H4	1553.1: E4818-1	A5.1: E7018-1	-	3H5, 3Y	3, 3YH5	3YH5
Ferrocrafft 18-Ni	1553.2: E4818-G	A5.5: E7018-G	-	3H10, 3Y	3, 3YH15	3YH5
Alloycraft 80-C1	1553.2: E5518-C1	A5.5: E8018-C1	-	A5.5 E8018-C1	-	-
Satincrome 308L-17	1553.3: E308L-17	A5.4: E308L-17	-	A5.4: E308L-17	-	-
Satincrome 309Mo-17	1553.3: E309Mo-17	A5.4: E309Mo-17	-	A5.4: E309Mo-17	-	-
Satincrome 316L-17	1553.3: E316L-17	A5.4: E316L-17	-	A5.4: E316L-17	-	-
Gas Metal Arc Welding (MIG) Wires						
Autocraft LW1	2717.1: ES4-GC/M-W503AH	A5.18: ER70S-4	CO ₂ , Argoshield Light, Argoshield Universal	3SA	3S	IIIYMS
Autocraft LW1-6	2717.1: ES6-GC/M-W503AH	A5.18: ER70S-6	CO ₂ , Argoshield Light, Argoshield Universal	3S, 3YSA	3S, 3YS	IIIYMS
Autocraft 308LSi	2717.3: ES308LSi	A5.9: ER308LSi	-	A5.9: ER308LSi	-	-
Autocraft 309LSi	2717.3: ES309LSi	A5.9: ER309LSi	-	A5.9: ER309LSi	-	-
Autocraft 316LSi	2717.3: ES316LSi	A5.9: ER316LSi	-	A5.9: ER316LSi	-	-
Autocraft AL5356	2717.2: E5356	A5.10: ER5356	Argon	A5.10: ER5356	A5.10: ER5356	A5.10: ER5356
Flux Cored Arc (FC) Welding Wires						
Satin-Cor XP	2203.1: ETD-GCp-W502A CM1 H10	A5.20: E70T-1H8	CO ₂ ,	-	2, 2YS H15	-
Satin-Cor HD70	2203.1: ETD-GC/Mp-W502A CM1 H10	A5.20: E70T-1/1M H8,	CO ₂ , Argoshield Universal	-	2, 2YS H15	-
Verti-Cor XP	2203.1: ETP-GC/Mp-W502A CM1 H10	A5.20: E71T-1/1M H8,	CO ₂ , Argoshield 52, Argoshield Universal	-	2, 2YS H15	-
Verti-Cor Ultra	2203.1: ETP-GCp-W502A CM1 H10	A5.20: E71T-1H8	CO ₂ ,	2YSA H10	2, 2YS H15	IIYMS H10
Verti-Cor Ultra H4	2203.1: ETP-GCp-W502A CM1 H4		CO ₂ ,	2YSA H4	2YSM H14	-
Verti-Cor 3XP	2203.1: ETP-GC/Mp-W503A CM1 H10	A5.20: E71T-1/12M H8,	CO ₂ , Argoshield 52, Argoshield Universal	3SA, 3YSA H5	3S, 3YS H15	IIIYMS H5
Verti-Cor 3XP H4	2203.1: ETP-GCp-W503A CM1 H4		Argoshield Universal	Details pending	Details pending	-
Verti-Cor Ultra 3	2203.1: ETP-GCp-W503A CM1 H10	A5.20: E71T-1/12M H8	CO ₂ ,	3SA, 3YSA H5	3S, 3YS H5	IIIYMS H5
Suprecor 5	2203.1: ETP-GC/Mn-W505A CM1 H5	A5.20: E71T-5/5MJ H4,	CO ₂ , Argoshield 52, 100 Argoshield Universal	3SA, 3YSA H5	3S, 3YS H5	IIIYMS H5
Supre-Cor XP 2.4mm only	2203.1: ETD-GC/Mn-W504A CM1 H5	A5.20: E71T-5/5M H4	Argoshield 52	-	3S, 3YS H15	-
Metal-Cor XP	2203.1: ETD-GMn/p-W503A CM1 H5	A5.18: E70C-6M,	Argoshield Universal Argoshield 52	3SA, 3YSA H5	3YS H15	IIIYMS H5
Gas Tungsten Arc (TIG) rods						
Comweld AL5356	1167.2: R5356	A5.10: R5356	-	A5.10: R5356	-	-