



PLASMA TORCHES AND CONSUMABLES

WHEN WAS YOUR TORCH MADE?

PRE JANUARY 2000 SERIAL NUMBER IDENTIFICATION OF CUTTING TORCHES

Serial Number Example:

6 T 74 0021

6 T 74 0021 The first digit of a serial number identifies the year of manufacture. In the example's case, the "6" indicates the year 1996.

6 T 74 0021 The second digit (letter) of a serial number identifies the month of manufacture using the following chart.

Example "T" = January

T - January E - March M - May L - July Y - September C - November
H - February R - April A - June D - August N - October O - December

6 T 74 0021 The first two digits (numbers) after the month identify the actual model of torch, using the following reference chart.

Example "74" = PCH-M52

00	M200	63	PCM600
01	U-51	68	PCH/M150
24	PCH-20 (Supersede by 25)	73	PCH/M52 (Supersede by 74)
25	PCH/M-20	74	PCH/M52
37	PCH/M30 (Supersede by 38)	75	PCH/M53 (wo/ parts in place)
38	PCH/M30	76	PCH/M53 (w/ parts in place)
41	4A (offset)	80	PCH/M100 (Supersede by 82)
42	4A	81	PCH/M100 (Supersede by 82)
43	4B	82	PCH/M100
44	4BT	83	PCH/M35
47	PCH/M51 (Supersede by 49)	84	PCH/M70
48	PCH/M51 (Supersede by 49)	85	PCH/M140
49	PCH/M51	86	PCH/M145 (Supersede by 88)
50	RTH-40S//PCH/M55P	87	PCH/M145 (Supersede by 89)
55	PCH50 (Supersede by 56)	88	PCH/M145
56	PCH/M50	89	PCH145
61	6A	91	PCH/M75 (Supersede by 92)
62	6B	92	PCH/M75

6 T 74 0021 The last four digits represents the unique torch serial number.

WHAT TORCH SHOULD YOUR MACHINE HAVE FOR OPTIMUM PERFORMANCE?

Unit/Torch Comparison for Thermal Dynamics Cutting Systems:

UNIT	TORCH	UNIT	TORCH
Drag-Gun	PCH-10	PakMaster™ 50XL	PCH/M-28
Drag-Gun 38	PCH-25/38	PakMaster™ 75XL	PCH/M-75
PakMaster™ 50XL Plus (pre January 2001)	PCH/M-40	PakMaster™ 100XL	PCH/M-100XL
PakMaster™ 75XL Plus (pre January 2001)	PCH/M-60	Pak 5	PCH-50 , PCM-4BT
PakMaster™ 100XL Plus (pre January 2001)	PCH/M-80	Pak 5XR, Pak-625XR	PCH/M-51, PCH/M-52, PCH/M-75
PakMaster™ 50XL Plus (early 2001)	PCH/M-62 (SureLok™)	Pak 10XR	PCH/M-52, PCH/M-100
PakMaster™ 75XL Plus (early 2001)	PCH/M-102 (SureLok™)	Pak 1250XR	PCH/M-52
PakMaster™ 100XL Plus (early 2001)	PCH/M-102 (SureLok™)	Stak Pak II	PCH/M-35, PCH/M-70, PCH/M-140
PakMaster™ 7e	PCH/M-102EC (SureLok™)	Pak-15XC	PCH/M-150
PakMaster™ 9e	PCH/M-102EC (SureLok™)	Pak-44, Pak 45	PCH/M-6B
AP40i Compact	PCH/M-35 Pre-June 2004	CUTMASTER 38	SL60 (1Torch)
AP40i Compact	SL60 (1Torch)(post-June 2004)	CUTMASTER 81	SL60 (1Torch)
PakMaster™ 25	PCH-25	CUTMASTER 101	SL100 (1Torch)
PakMaster™ 50	PCH/M-35	AP70	SL60 (1Torch)
PakMaster™ 75	PCH/M-75	AP90	SL60 (1Torch)