

Optional Accessories – Over 200 amp units

Description:	Part Number:
Slide Control	OTD10/2004
Hand Pendant	OTD10/2005
Foot Control	OTD10/2007
Extension Cable	OTD10/2032
Transcooler	TC900-G

UNDER 200 amp Welding Output



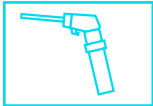
MPM5/190H
Part No. 636800

CIGWELD accessories required for optimum performance broken down by process.

Under 200amp Applicable to:

- MPM5/190H
- MPM5/170Y

Manual Metal Arc



Lead Set



Description:	Part Number:
Lead Set (8M)	646325
or	
Electrode Holder	646165
Work Clamp	646348
Crimp Lug	KP774 (for clamp)
Cable Connector	704461 (x 2 required)
Welding Cable	supplied with plant 7901222 (Note 1)

GTAW Air Cooled



SA17 Air Cooled TIG Torch



Description:	Part Number:
GTAW Torch (4M)	305720401
Accessory Kit	BGSAK2
Gas Hose Kit	700433
*Regulator	301527
*Flowmeter	301710
Work Lead (8M)	704828

OVER 200 amp Welding Output

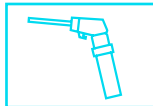


MPM12/400K
Part No. 636804

Over 200amp Applicable to:

- MPM8/255H
- MPM8/270K
- MPM12/400K
- MPM20/500P

Manual Metal Arc



400 amp Lead Set



Description:	Part Number:
Lead Set (8M)	646387
or	
Electrode Holder	646142
Work Clamp	646349
Crimp Lug	KP774 (for clamp)
Cable Connector	704461 (x 2 required)
Welding Cable	7901223 (Note 1)

GTAW Air Cooled



SA26 Air Cooled TIG Torch



Description:	Part Number:
GTAW Torch (4M)	305720401
Accessory Kit	BGSAK2
Gas Hose Kit	700433
*Regulator	301527
*Flowmeter	301710
Work Lead (8M)	705161

GTAW Water Cooled

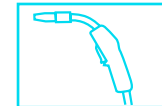


SA18 Water Cooled TIG Torch



Description:	Part Number:
GTAW Torch (4M)	320710400
Accessory Kit	BGSAK2
Nipple	699744
Nut	699745
Gas Hose Kit	700433
*Regulator	301527
*Flowmeter	301710
Work Lead (8M)	705161

GMAW/FCAW

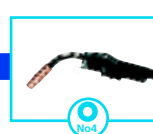


Wire Feeder Part No. 705700



Description:	Part Number:
Tweco® 4 Gun (3.6M)	717201
Work Lead (8M)	705161
*Regulator	301527
*Flowmeter	301711
Crimp Lug	KP774 (for clamp)
Cable Connector	704461
Welding Cable	7901223 (note 1)
Adaptor Lug – 50mm ²	
Dinse (for feeder)	706551
Gas Hose Kit	700433

Tweco® No. 4



VSF-2 Wire Feeder (Note 2) Part No. OTD12/1002



OR

Description:	Part Number:
Tweco® 4 Gun (3.6M)	717201
Work Lead (8M)	705161
*Regulator	301527
*Flowmeter	301711

Tweco® No. 4



Notes:

- 7901222 and 7901223 is bulk cable supplied in a 100 metre drum. CIGWELD distributors sell this cable by the metre.
- The VSF-2 is a popular choice for use with engine driven equipment due to its portability and ability to utilise a single cable from the power source.
- Gas hose may not be required, depending on the consumables used. e.g. Self Shielded Flux cored wire does not require a gas line
- The MPM5/190 is capable of the Mig/Fluxcore process using 0.8 or 0.9 solid or 0.8,0.9,1.2 mm Flux cored wires via a VSF-2 Wire Feeder.

* These items can be substituted with a Regulator Flowmeter Combined. Part Number 301526