

Optional Accessories

Transmig 400i & 500i

Description:	Part Number:
On/Off Switch	OTD10/2001
Slide Control	OTD10/2004
Hand Pendant	OTD10/2005
Foot Control	OTD10/2007
Extension Cable	OTD10/2032
Tweco® Water Cooler 110/220 Volt	TC900-G

FULL MULTI PROCESS INVERTER Multi Process Power Source



Transmig 400i

CIGWELD accessories required for optimum performance broken down by process.

Transmig 400i & Transmig 500i capable of:

- ▲ DC Lift Arc GTAW
- ▲ DC MMAW
- ▲ DC GMAW
- ▲ DC FCAW

Manual Metal Arc

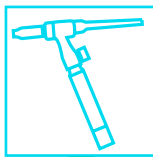


400 amp Lead Set



Description:	Part Number:
Lead Set (8M) or Electrode Holder	646325
Work Clamp	646142
Crimp Lug	646349
Cable Connector	KP774 (for clamp)
	704461 (x 2 required supplied with machine)
Welding Cable	7901223 (Note 1)

GTAW Air Cooled

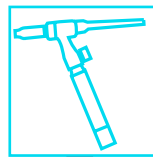


Air Cooled TIG Torch (note 3)

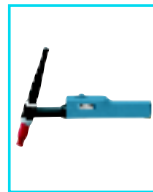


Description:	Part Number:
TIG Torch	305720401
Accessory Kit	BGSAK2
Gas Hose Kit	700433
On/Off Switch	OTD10/2001
*Regulator	301527
*Flowmeter	301710
Work Lead (8M)	705161

GTAW Water Cooled

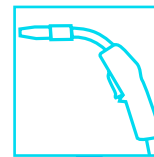


350 amp 18 Water Cooled TIG Torch



Description:	Part Number:
TIG Torch	302710400
Accessory Kit	BGSAK2
Nipple	699744
Nut LH	699745
Adaptor LH	699630
Gas Hose Kit	700433
*Regulator	301527
*Flowmeter	301710
Work Lead (8M)	705161

Gas Metal Arc Welding



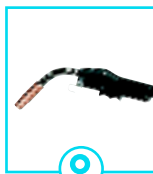
Notes:

1. 7901223 is bulk cable supplied in a 100 metre drum. CIGWELD distributors sell this cable by the metre.
2. VSF-2 is a popular choice in many industrial applications due to its portability and ability to utilise a single cable to the power source.
3. For complete TIG Torch range refer to TIG Torch section in this manual.

Wire Feeder VSF-2 (note 2) Part No. OTD12/1002



Tweco® No. 4



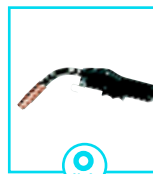
Description:	Part Number:
Tweco® No.4 Gun	717201
Work Lead (12M)	707027
*Regulator	301527
*Flowmeter	301711
50mm² Dinse Connector	704461
Welding Cable	7091223 (Note 1)
Gas Hose Kit	700433
Adaptor Lug – 50mm² Dinse	706551

OR

Wire Feeder VAF-4 Part No. 705700



Tweco® No. 4



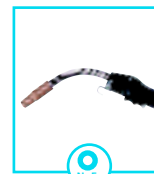
Description:	Part Number:
Tweco® No.4 Gun	717201
Work Lead (12M)	707027
*Regulator	301527
*Flowmeter	301711

OR

Wire Feeder 4R HD Part No. 706954



Tweco® No. 5



Description:	Part Number:
Tweco® 5 Gun	717211
Work Lead (12M)	707027
*Regulator	301527
*Flowmeter	301711
Transmig 400i: Interconnection (10M)	707029
Transmig 500i: Interconnection (1.2M)	706955
Interconnection (10M)	706956
Interconnection (15M)	706957

* These items can be substituted with a Regulator Flowmeter Combined. Part Number 301526