



TIG CONSUMABLES

TUNGSTEN ELECTRODES	PART No.	DESCRIPTION
	VB1692	ZIRCONIATED Electrode 1.6mm x 150mm AC White Tip
	VB1693	ZIRCONIATED Electrode 2.4mm x 150mm AC White Tip
	VB1694	ZIRCONIATED Electrode 3.2mm x 150mm AC White Tip
	VB1702	THORIATED Electrode 1.0mm x 150mm DC Red Tip
	VB1703	THORIATED Electrode 1.2mm x 150mm DC Red Tip
	VB1704	THORIATED Electrode 1.6mm x 150mm DC Red Tip
	VB1705	THORIATED Electrode 2.4mm x 150mm DC Red Tip
	VB1706	THORIATED Electrode 3.2mm x 150mm DC Red Tip
	699846	CERIATED Electrode 1.6mm x 175mm AC/DC Grey Tip
	699847	CERIATED Electrode 2.4mm x 175mm AC/DC Grey Tip
	699848	CERIATED Electrode 3.2mm x 175mm AC/DC Grey Tip

TIG ACCESSORIES

ACCESSORIES	PART No.	DESCRIPTION
	BGSAK2	Accessory Kit 17, 26 & 18 TIG Torches

ACCESSORIES	PART NUMBER	DESCRIPTION
Part No. 342100103 	342100103	Power Cable Adaptor, 17 & 26 TIG Torches to 25mm Dinse
	BG105Z57	Power Cable Adaptor, 17 & 26 TIG Torches to 13mm Lug
Part No. 342100104 	342100104	Power Cable Adaptor, 17 & 26 TIG Torches to 50mm Dinse
	BG45V11	Power Cable Adaptor, 18 TIG Torches to 13mm Lug

ADAPTORS – LUG	PART NUMBER	DESCRIPTION
	706552	Power Cable adaptor 13mm Lug to 25mm Dinse
	706551	Power Cable adaptor 13mm Lug to 50mm Dinse

GAS HOSE	PART NUMBER	DESCRIPTION
	700433	Gas Hose Kit for 200Pi; 200AC/DC; 250Pi; 300Pi; 300AC/DC

WATER COOLER			
SPECIFICATIONS	MAXIMUM WELDING CURRENT:	COOLING EFFICIENCY:	INLET/OUTLET WATER CONNECTIONS:
SUPPLY VOLTAGE: 110/240 volt 1 phase 50/60Hz	800 amps for MIG guns 500 amps for TIG torches	1.5°C drop/min from 60°C to 38°C depending on ambient temperature.	5/8" 18UNF RH male fittings
SUPPLY LEAD: 10 amps (2.4M)	FLOW RATES: 6.8 lpm @ 345 kPa 5.7 lpm @ 690 kPa	RECOMMENDED COOLANT: Glycol based coolant	WATER COOLER WEIGHT: 19kg
		RESERVOIR CAPACITY: 9.5 Litres	WATER COOLER DIMENSIONS: H314mm x W235mm x D547mm



The Tweco® Water Cooler is a closed water cooling system used to cool down the torch head and cable of water cooled MIG and TIG torches. It's features include stainless steel construction which eliminates coolant contamination, high efficiency fan cooled radiator, thermal overload protection for pump motor, reservoir equipped with filter which enhances pump life and large coolant flow/level indicator. The motor is factory preset for 110 volt operation.

Ordering Information:	
Tweco® Water Cooler	Part No. TC900-G
Spare Parts:	
Pump Drive Key	Part No. TC9G-C
Pump Repair Kit	Part No. TC9-GPK