



WIRE SIZE	WIRE TYPE	GR groove STYLE	PART NUMBER	PortaWeld 100	Transmig 135	Transmig 165	Transmig 190	Transmig 220/250	Transmig 275 PS/350 PS/400 PS	Transmig 400, 400be	VSF-2 Wire feeder	VRF-2, (Hefty II) Wire feeders	VRF2, 2Be, 2R Wire feeders	VAR4, VRF4, 4Be, 4R Wire feeders	4RH Wire feeder (Post Dec-2003)	Transmig WIREWASP	Transmig 130 TWIN	Transmig 180se, 180 Drumby	Transmig 210se/ 215se/250se/330se	Transmig AUTOPAK 150/200	Transmig 195/195RP/ 2195/1033C/350	Transmig 350EC/350 Pulse	Porta Feed 17A Wire feeder	3.2 Wire feeder		
PortaWeld 100																										
0.8	F/COR	V Knurled	3385074	●																						
Transmig 135																										
0.6-0.8	HARD	V	33805059		●	●																				
0.8-0.9	SOFT	U	33805027		●	●																				
0.9-0.9	F/COR	V Knurled	33805001		●	●																				
Transmig 190																										
0.6-0.8/0.9	HARD	V	7977940				●																			
0.8-0.9	SOFT	U	7977941				●																			
0.8-0.9	F/COR	V Knurled	7977942				●																			
1.2	F/COR	V Knurled	7977943				●																			
Transmig 130 Twin																										
0.6-1.0	HARD & F/COR	V	OCE3080388														⊕	●								
2 Roll Wire Drive System																										
0.6-0.9 HARD	V	7977036					●			●		●						●	●	●	●	●	●	●	●	
0.9-1.2	HARD	V	7977660					●				●		●					●	●	●	●	●	●	●	
0.8-0.9	SOFT	U	7977731					●				●		●					●	●	●	●	●	●	●	
0.9-1.2	SOFT	U	7977264					●				●		●					●	●	●	●	●	●	●	
1.2-1.6	SOFT	U	7977728					●				●		●					●	●	●	●	●	●	●	
0.8-0.9	F/COR	V Knurled	7977732					●				●		●					●	●	●	●	●	●	●	
1.2-1.6	F/COR	V Knurled	704277					●				●		●					●	●	●	●	●	●	●	
NA	NA	Drive Key	7977149					●				●		●					●	●	●	●	●	●	●	
4 Roll Wire Drive System																										
0.6-0.8	HARD	V	7977729						●	●				●					●							
0.8-1.0	HARD	V	7977344						●	●				●					●							
0.9-1.2 HARD	V	7977703						●	●	●				●					●							
1.0-1.2 HARD	V	7977345						●	●	●				●					●							
1.2-1.6 HARD	V	7977346						●	●	●				●					●							
0.8-0.9 SOFT	U	7977733						●	●	●				●					●							
1.2-1.6 SOFT	U	7977348						●	●	●				●					●							
1.0-1.2 SOFT	U	7977730						●	●	●				●					●							
0.8-0.9 F/COR	V Knurled	7977734						●	●	●				●					●							
1.2-1.6 F/COR	V Knurled	7977347						●	●	●				●					●							
1.6-2.4 F/COR	V Knurled	7977372						●	●	●				●					●							
NA	NA	Knurled Pressure Roll	7977484						●	●				●					●							
NA	NA	Plain Pressure Roll	7977485						●	●				●					●							
NA	NA	Driven Idle Gear Kit	705061						●	●				●					●							
NA	NA	Idle Roll Kit	705062						●	●				●					●							
NA	NA	Drive Key	7977520						●	●				●					●							
4 Roll HD Wire Drive System (706954)																										
0.6	HARD	V	375980-071																●							
0.8-0.9	HARD	V	375980-050																●							
0.9-1.2	HARD	V	375980-070																●							
1.3-1.6	HARD	V	375980-052																●							
0.9	SOFT	U	375980-072																●							
1.2	SOFT	U	375980-073																●							
1.6	SOFT	U	375980-074																●							
1.2	F/COR	V Knurled	375980-083																●							
1.3-1.6	F/COR	V Knurled	375980-057																●							
2	F/COR	V Knurled	375980-058																●							
2.4	F/COR	V Knurled	375980-0589																●							
2.8	F/COR	V Knurled	375980-060																●							
3.2	F/COR	V Knurled	375980-061																●							
Transmatic 3.2 Wire feeder																										
0.9	HARD	V	OME079/595																						●	
1.2	HARD	V	OME079/596																						●	
1.2	SOFT	U	OME079/599																						●	
1.6	SOFT	U	OME079/601																						●	
1.2	F/COR	V Knurled	OME079/607																						●	
1.6	F/COR	U Cogged	OME079/614																						●	
1.6	F/COR	V Knurled	OME079/609																						●	
2.4	F/COR	V Knurled	OME079/611																						●	
VSF-2 Voltage Sensing Wire feeder																										
0.9	HARD		OTD12/2009																●							
1.2	HARD		OTD12/2011																●							
0.8-1.2	HARD-F/COR		OTD12/2001																●							
1.2	SOFT		OTD12/2007																●							
1.6-2.0	F/COR		OTD12/2012																●							
Hefty II, Porta Feed 17A & Ultrafeed 1000 Wire feeders																										
0.8-0.9	HARD	V	171435-002																●		●					
1.2	HARD	V	171435-004																●		●					
1.2	SOFT	U	171435-015																●		●					
1.2	F/COR	V Knurled	171435-016																●		●					
3-1.7	F/COR	V Knurled	171435-011																●		●					
2.0	F/COR	V Knurled	171435-018																●		●					
Transmatic 1 Wire feeder																										
0.9	HARD	V	703911	●	●																					
1.2	SOFT	U	703905	●	●																					
1.2-1.6	F/COR	V Knurled	704202	●	●																					

⊕ The Wirewasp wire feed motor must be changed over to OCE5710106 ⊞ Two feed rolls required per wire size. + Four feed rolls required per wire size