



SECTION ONE

EASY FIND WIRE FEEDER COMPATIBILITY CHART

Model	VSF-2 (OTD12/1002)	Transmig 2Rse (705997)	Transmig 4R (704356)	VAF-4 (705700)	Transmig 4Rse (706543)	Transmig 4RHD (706954)			
	Torch adaptor	Tweco® 4	Euro	Tweco® 4	Tweco® 4	Euro	Tweco® 5		
Operating voltage	Welding voltage 24 Volt AC		24/36 Volt AC	110 Volt AC	24 Volt AC	110 Volt AC			
Control Plug pins	No control plug 14 pin plug		7 pin socket	14 pin plug	14 pin plug	19 pin plug			
MPM5/170 (636810)	●								
MPM5/190 (636800)	●								
MPM8/255 (636808)	● Note 1			●					
MPM8/270 (636809)	● Note 1			●					
MPM12/400 (636804)	□ Note 1,2			●					
MPM20/500 (636805)	□ Note 1,2			●					
Transarc 250Si (625780)	●								
Transarc 300Si (625781)	●								
Transmig 210se, 215se (706111)	● Note 1	●							
Transmig 250 Remote (710002)	● Note 1								
Transmig 250se, 265se, 275 (706118)	● Note 1	●							
Transmig 330se, 350 (706128)	● Note 2	●							
Transmig 400 (704685)	□ Note 1,2			●					
Transmig 4000se (706405)	□ Note 1,2								
Transmig 400i (710014) NEW	□ Note 1,2	●		●					
Transmig 450EC Plant (710046) NEW	□ Note 1,2				●	●			
Transmig 500i Power Source (710020) NEW	□ Note 1,2				●	●			
Transmig 500i HD Plant (4RHD) (710043) NEW	● Note 1,2				●	●			
Transmig 500i Plant (VAF4) (710042) NEW	● Note 1,2				●	●			
Transtig 250Pi Power Source (700721) NEW	●								
Transtig 300Pi Power Source (700722) NEW	●								
Transtig 300 AC/DC Power Source (700723) NEW	●								
MPM6/220 (636802)	● Note 1								
MPM8/250 (636801)	● Note 1			●					
MPM8/300 (636300)	● Note 1			●					
MPM20/600 (636806)	□ Note 1,2			●					
LS300 (OTD10/3007)	●								
400S (OTD10/3016)	● Note 2								
Transarc 450 DC (625637)	□ Note 2								
LM300 (OTD10/3013)	□	●		●					
Ultra Flex 350 Pulse (706180)	● Note 2				●				
Transmig 350 (704301)	● Note 2		●						
Transmig 350 Pulse (703935)	● Note 2								
400GMS (OTD10/3044)	□ Note 2	●		●					
600GMS (OTD10/1016)	□ Note 2	●		●	●	●			
Transmig 450CV (706160)	□ Note 1,2	●		●	●	●			
Transmig 450CC/CV (705212)	□ Note 1,2	●		●					
Transmig 500 (703371)	□ Note 1,2				● Note 3				
Transmig 650CC/CV (706170)	□ Note 1,2	●		●	●	●			
LT300 (OTD10/3033)	●								
300GTWS (OTD10/3036)	●								
Transtig 280 (700690)	●								
Transtig 300 Pulse (700214)	●								
400GTS (OTD10/3019)	● Note 2								
400GTWS (OTD10/1043)	● Note 2								

- Usable within the welders capacity & duty cycle but not the prime choice
- Recommended for use within the Power Source's capacity & duty cycle

Note 1. Pins A & B (14 pin socket) OR pins B & E (8 pin socket) OR pins B & F (7 pin socket) must be short circuited together for the VSF-2 to operate.
 2. The maximum welding current for the VSF-2 is 330 amps.
 3. Transmig 500 manufactured pre 2001 require an Accredited CIGWELD Service Agent to change the 14 pin plug to an 8 pin plug.