

# CIGWELD SPEEDEX STAINLESS STEEL WELDING ELECTRODES

Chemwatch Material Safety Data Sheet

Issue Date: 22-Dec-2006

NC317ECP

CHEMWATCH 4686-37

Revision No:1

CD 2006/3 Page 1 of 15

---

## Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

---

### PRODUCT NAME

CIGWELD SPEEDEX STAINLESS STEEL WELDING ELECTRODES

### SYNONYMS

"Product Code: SPS30825, SPS30832, SPS30840, SPS30925, SPS30932, SPS30940, SPS31625, SPS31632, SPS31640, SPS31650, SPS31225, SPS31232, SPS31240, "Speedex 308L-16, Speedex 309L-16, Speedex 312-16, Speedex 316L-16"

### PRODUCT USE

Flux coated stainless steel electrodes for shielded manual metal arc welding (MMAW) of stainless steels.

### SUPPLIER

Company: CIGWELD Pty Ltd

Address:

71 Gower Street

Preston

VIC 3072

AUS

Telephone: (03) 9474 7400

Telephone: 1300 654 674

Emergency Tel: (03) 9474 7400

---

## Section 2 - HAZARDS IDENTIFICATION

---

### STATEMENT OF HAZARDOUS NATURE

**HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG Code.**

### POISONS SCHEDULE

None

### RISK

Limited evidence of a carcinogenic effect.

### SAFETY

Wear suitable protective clothing.

Use only in well ventilated areas.

Keep container in a well ventilated place.

To clean the floor and all objects contaminated by this material, use water and detergent.

Keep away from food, drink and animal feeding stuffs.

Take off immediately all contaminated clothing.

If swallowed, IMMEDIATELY contact Doctor or Poisons Information Centre (show this container or label).

continued...



# CIGWELD SPEEDX STAINLESS STEEL WELDING ELECTRODES

## Chemwatch Material Safety Data Sheet

Issue Date: 22-Dec-2006

NC317ECP

CHEMWATCH 4686-37

Revision No:1

CD 2006/3 Page 3 of 15

### Section 4 - FIRST AID MEASURES

---

- Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
  - Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
  - The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
  - Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema. [Ellenhorn and Barceloux: Medical Toxicology].
- 

### Section 5 - FIRE FIGHTING MEASURES

---

#### EXTINGUISHING MEDIA

- There is no restriction on the type of extinguisher which may be used.

#### FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves for fire only.
- Prevent, by any means available, spillage from entering drains or water courses.
- Use fire fighting procedures suitable for surrounding area.
- DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

#### FIRE/EXPLOSION HAZARD

- Non combustible.
- Not considered to be a significant fire risk, however containers may burn.
- In a fire may decompose on heating and produce toxic / corrosive fumes.

#### FIRE INCOMPATIBILITY

Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.

Welding arc and metal sparks can ignite combustibles.

**HAZCHEM: None**

#### Personal Protective Equipment

Breathing apparatus.

Gas tight chemical resistant suit.

Limit exposure duration to 1 BA set 30 mins.

---

### Section 6 - ACCIDENTAL RELEASE MEASURES

---

#### EMERGENCY PROCEDURES

##### MINOR SPILLS

Clean up all spills immediately.

Avoid contact with skin and eyes.

Wear impervious gloves and safety glasses.

Use dry clean up procedures and avoid generating dust.

Place in suitable containers for disposal.

continued...

# CIGWELD SPEEDEX STAINLESS STEEL WELDING ELECTRODES

Chemwatch Material Safety Data Sheet

Issue Date: 22-Dec-2006

NC317ECP

CHEMWATCH 4686-37

Revision No:1

CD 2006/3 Page 4 of 15

## Section 6 - ACCIDENTAL RELEASE MEASURES

### MAJOR SPILLS

Minor hazard.

- Clear area of personnel.
- Alert Fire Brigade and tell them location and nature of hazard.
- Control personal contact by using protective equipment if risk of overexposure exists.
- Prevent, by any means available, spillage from entering drains or water courses.
- Contain spill/secure load if safe to do so.
- Bundle/collect recoverable product and label for recycling.
- Collect remaining product and place in appropriate containers for disposal.
- Clean up/sweep up area. Water may be required.
- If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

## Section 7 - HANDLING AND STORAGE

### PROCEDURE FOR HANDLING

Earth all lines and equipment.

- Limit all unnecessary personal contact.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

### SUITABLE CONTAINER

No restriction on the type of containers.

- Check that containers are clearly labelled.

### STORAGE INCOMPATIBILITY

Segregate from strong acids and strong oxidisers.

### STORAGE REQUIREMENTS

- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

## Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

### EXPOSURE CONTROLS

Source	Material	TWA ppm	TWA mg/m <sup>3</sup>	STEL ppm	STEL mg/m <sup>3</sup>	Peak ppm	Peak mg/m <sup>3</sup>	TWA F/CC
Australia Exposure	iron oxide fume		5					

continued...

# CIGWELD SPEEDEX STAINLESS STEEL WELDING ELECTRODES

Chemwatch Material Safety Data Sheet

Issue Date: 22-Dec-2006

NC317ECP

CHEMWATCH 4686-37

Revision No:1

CD 2006/3 Page 5 of 15

## Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Source	Material	TWA ppm	TWA mg/m <sup>3</sup>	STEL ppm	STEL mg/m <sup>3</sup>	Peak ppm	Peak mg/m <sup>3</sup>	TWA F/CC
Standards	(Iron oxide fume (Fe <sub>2</sub> O <sub>3</sub> ) (as Fe))							
Australia Exposure Standards	iron oxide fume (Inspirable dust (Not specified))		10					
Australia Exposure Standards	chromium fume (Chromium (metal))		0.5					
Australia Exposure Standards	chromium fume (Chromium (III) compounds (as Cr))		0.5					
Australia Exposure Standards	nickel fume (Nickel, metal)		1					
Australia Exposure Standards	fluoride fume (Fluorides (as F))		2.5					
Australia Exposure Standards	molybdenum fume (Molybdenum, insoluble compounds (as Mo))		10					
Australia Exposure Standards	ozone (Ozone)					0.1	0.2	

The following materials had no OELs on our record under the following CAS or Chemwatch (CW) numbers

- CIGWELD Speedex Stainless Steel Welding Electrodes CW:4686-37
- welding fumes: No data available for CW:35201
- fluoride fume: No data available for CAS:16984-48-8
- silica welding fumes: No data available for CAS:69012-64-2 CW:27313
- molybdenum fume: No data available for CAS:7439-98-7
- nitrogen oxides: No data available for
- Mixture: No data available for

### EMERGENCY EXPOSURE LIMITS

Material	Revised IDLH Value (mg/m <sup>3</sup> )	Revised IDLH Value (ppm)
iron oxide fume	2, 500	
chromium fume	250	
nickel fume	10	
molybdenum fume	5, 000	
ozone		5

### ODOUR SAFETY FACTOR (OSF)

Not available. Refer to individual constituents.

### INGREDIENT DATA

#### WELDING FUMES:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet should not exceed 5 mg/m<sup>3</sup>, when collected in accordance with the appropriate standard (AS 3640, for example).

ES\* TWA: 5 mg/m<sup>3</sup>

TLV\* TWA: 5 mg/m<sup>3</sup>, B2 (a substance of variable composition)

OES\* TWA: 5 mg/m<sup>3</sup>

Most welding, even with primitive ventilation, does not produce exposures inside the

continued...

# CIGWELD SPEEDEX STAINLESS STEEL WELDING ELECTRODES

Chemwatch Material Safety Data Sheet

Issue Date: 22-Dec-2006

NC317ECP

CHEMWATCH 4686-37

Revision No:1

CD 2006/3 Page 6 of 15

## Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

welding helmet above 5 mg/m<sup>3</sup>. That which does should be controlled (ACGIH). Inspirable dust concentrations in a workers breathing zone shall be collected and measured in accordance with AS 3640, for example. Metal content can be analytically determined by OSHA Method ID25 (ICP-AES) after total digestion of filters and dissolution of captured metals. Sampling of the Respirable Dust fraction requires cyclone separator devices (elutriators) and procedures to comply with AS 2985 (for example).

For each of the following

IRON OXIDE FUME:

CHROMIUM FUME:

FLUORIDE FUME:

SILICA WELDING FUMES:

Not available

NICKEL FUME:

NOTE: Detector tubes for nickel, measuring in excess of 0.25 mg/m<sup>3</sup> (as Ni), are commercially available.

MOLYBDENUM FUME:

An increased incidence of non-specific symptoms including headache, weakness, fatigue, anorexia and joint and muscle weakness has been reported to occur in mining and metallurgy workers exposed to 60-600 mg (as Mo). Some investigators have attributed gout and elevated uric acid concentration found in some Armenians to result from exposures to Armenian soils rich in molybdenum, whilst exposure has been implicated as a cause of bone disease amongst Indians. "These involvements are speculative". [US National Research Council]. As far as it is known, the recommended TLV-TWA incorporates a large margin of safety against potential pulmonary or systemic effects.

OZONE:

NOTE: Detector tubes for ozone, measuring in excess of 0.05 ppm, are commercially available.

Exposure at 0.2 ppm appears to produce mild acute but not cumulative effects. It is thought that exposures of the order of 0.1 ppm will be tolerated by most workers including asthmatics. Chronic exposure at 0.1 ppm or more can induce significant adverse effects in the lower respiratory tract of both normal and atopic individuals.

Human exposure for 2 hours at an average concentration of 1.5 ppm ozone resulted in a 20% reduction in timed vital capacity of the lung and other effects. Concentrations of ozone in excess of a few tenths ppm cause occasional discomfort to exposed individuals manifest as headache, dryness of the throat and mucous membranes of the eyes and nose following exposures of short duration.

Exposure to ozone during moderate to heavy work loads results in significantly decreased forced vital capacity (FVC) and forced expiratory volume in one second (FEV<sub>1</sub>) at 0.12 ppm; this is effect is greater at higher concentrations.

NITROGEN OXIDES:

Data for nitrogen dioxide:

TLV TWA: 3 ppm 6 mg/m<sup>3</sup> STEL: 5 ppm 10 mg/m<sup>3</sup>

ES TWA: 3 ppm 5.6 mg/m<sup>3</sup> STEL: 5 ppm 9.4 mg/m<sup>3</sup>

IDLH Level: 50 ppm

NOTE: Detector tubes for nitrogen dioxide, measuring in excess of 0.5 ppm, are commercially available.

## PERSONAL PROTECTION

continued...

# CIGWELD SPEEDX STAINLESS STEEL WELDING ELECTRODES

Chemwatch Material Safety Data Sheet

Issue Date: 22-Dec-2006

NC317ECP

CHEMWATCH 4686-37

Revision No:1

CD 2006/3 Page 7 of 15

## Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

---

### EYE

Welding helmet with suitable filter. Welding hand shield with suitable filter.

- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. Where possible use welding helmets or handshields corresponding to AS 1336 and AS 1338 which provide the maximum possible facial protection from flying particles and fragments. [WRIA-WTIA Technical Note 7].

### HANDS/FEET

Welding Gloves

Safety footwear.

### OTHER

Overalls.

- Eyewash unit.

Aprons, sleeves, shoulder covers, leggings or spats of pliable flame resistant leather or other suitable materials may also be required in positions where these areas of the body will encounter hot metal.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required.

For further information consult site specific CHEMWATCH data (if available), or your Occupational Health and Safety Advisor.

## ENGINEERING CONTROLS

Special ventilation requirements apply for processes which result in the generation of aluminium, copper, fluoride, manganese or zinc fume.

- For work conducted outdoors and in open work spaces, the use of mechanical (general exhaust or plenum) ventilation is required as a minimum. (Open work spaces exceed 300 cubic meters per welder)

- For indoor work, conducted in limited or confined work spaces, use of mechanical ventilation by local exhaust systems is mandatory. (In confined spaces always check that oxygen has not been depleted by excessive rusting of steel or snowflake corrosion of aluminium)

Local exhaust systems must be designed to provide a minimum capture velocity at the fume source, away from the worker, of 0.5 metre/sec.

If risk of inhalation or overexposure exists, wear SAA approved respirator or work in fume hood.

---

## Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

---

### APPEARANCE

Powdered flux extruded around a stainless steel wire.

### PHYSICAL PROPERTIES

Does not mix with water.

continued...

# CIGWELD SPEEDX STAINLESS STEEL WELDING ELECTRODES

Chemwatch Material Safety Data Sheet

Issue Date: 22-Dec-2006

NC317ECP

CHEMWATCH 4686-37

Revision No:1

CD 2006/3 Page 8 of 15

## Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Sinks in water.

Molecular Weight: Not applicable

Melting Range (°C): 1400

Solubility in water (g/L): Immiscible

pH (1% solution): Not available

Volatile Component (%vol): Not available

Relative Vapour Density (air=1): Not available

Lower Explosive Limit (%): Not applicable

Autoignition Temp (°C): Not available

State: Manufactured

Boiling Range (°C): Not Applicable

Specific Gravity (water=1): 4.3

pH (as supplied): Not available

Vapour Pressure (kPa): Not available

Evaporation Rate: Not available

Flash Point (°C): Not applicable

Upper Explosive Limit (%): Not applicable

Decomposition Temp (°C): Not available

Viscosity: Not Applicable

## Section 10 - CHEMICAL STABILITY AND REACTIVITY INFORMATION

### CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerisation will not occur.

## Section 11 - TOXICOLOGICAL INFORMATION

### POTENTIAL HEALTH EFFECTS

#### ACUTE HEALTH EFFECTS

##### SWALLOWED

Not normally a hazard due to physical form of product.

Considered an unlikely route of entry in commercial/industrial environments.

##### EYE

Fumes from welding/brazing operations may be irritating to the eyes.

Arc rays can injure eyes.

##### SKIN

Skin contact does not normally present a hazard, though it is always possible that occasionally individuals may be found who react to substances usually regarded as inert. Chrome fume, as the chrome VI oxide, is corrosive to the skin and may aggravate pre-existing skin conditions such as dermatitis and eczema. As a potential skin sensitiser, the fume may cause dermatoses to appear suddenly and without warning. Absorption of chrome VI compounds through the skin can cause systemic poisoning effecting the kidneys and liver.

Nickel dusts, fumes and salts are potent contact allergens and sensitisers producing a dermatitis known as "nickel" rash.

In the absence of properly designed ventilation systems or where respiratory protective devices are inadequate, up to 10% of exposed workers are expected to be symptomatic. Arc rays can burn skin.

##### INHALED

Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled.

Chrome fume is irritating to the respiratory tract and lungs. Toxic effects result from over-exposure. Asthmatic conditions may result as a consequence of the sensitising action of chrome VI compounds.

Fluoride vapours and thermally produced particulates (fume) of the calcium, sodium and

continued...

# CIGWELD SPEEDX STAINLESS STEEL WELDING ELECTRODES

Chemwatch Material Safety Data Sheet

Issue Date: 22-Dec-2006

NC317ECP

CHEMWATCH 4686-37

Revision No:1

CD 2006/3 Page 9 of 15

## Section 11 - TOXICOLOGICAL INFORMATION

potassium salts are potent mucous membrane irritants.

Acute effects of fluoride inhalation include irritation of nose and throat, coughing and chest discomfort. A single acute over-exposure may even cause nose bleed. Pre-existing respiratory conditions such as emphysema, bronchitis may be aggravated by exposure. Occupational asthma may result from exposure.

Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.

Regular exposure to nickel fume, as the oxide, may result in "metal fume fever" a sometimes debilitating upper respiratory tract condition resembling influenza.

Symptoms include malaise, fever, weakness, nausea and may appear quickly if operations occur in closed or poorly ventilated areas. Pulmonary oedema, pulmonary fibrosis and asthma has been reported in welders using nickel alloys; level of exposure are generally not available and case reports are often confounded by mixed exposures to other agents.

Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise. Mild to severe headache, nausea, occasional vomiting, fever or chills, exaggerated mental activity, profuse sweating, diarrhoea, excessive urination and prostration may also occur. Tolerance to the fumes develops rapidly, but is quickly lost. All symptoms usually subside within 24-36 hours following removal from exposure.

Harmful levels of ozone may be found when working in confined spaces. Symptoms of exposure include irritation of the upper membranes of the respiratory tract and lungs as well as pulmonary (lung) changes including irritation, accumulation of fluid (congestion and oedema) and in some cases haemorrhage. Exposure may aggravate any pre-existing lung condition such as bronchitis, asthma or emphysema.

### CHRONIC HEALTH EFFECTS

Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population. Since smoking and exposure to other cancer-causing agents, such as asbestos fibre, may influence these results, it is not clear whether welding, in fact, represents a significant lung cancer risk. Whilst mild steel welding represents little risk, the stainless steel welder, exposed to chromium and nickel fume, may be at risk and it is this factor which may account for the overall increase in lung cancer incidence among welders. Cold isolated electrodes are relatively harmless.

Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders.

Exposure to fume containing high concentrations of water-soluble chromium (VI) during the welding of stainless steels in confined spaces has been reported to result in chronic chrome intoxication, dermatitis and asthma. Certain insoluble chromium (VI) compounds have been named as carcinogens (by the ACGIH) in other work environments. Chromium may also appear in welding fumes as Cr<sub>2</sub>O<sub>3</sub> or double oxides with iron. These chromium (III) compounds are generally biologically inert.

Extended exposure to inorganic fluorides causes fluorosis, which includes signs of joint pain and stiffness, tooth discolouration, nausea and vomiting, loss of appetite, diarrhoea or constipation, weight loss, anaemia, weakness and general unwellness. There may also be frequent urination and thirst. Redness, itchiness and allergy-like inflammation of the skin and mouth cavity can occur. The central nervous system may be involved.

continued...

# CIGWELD SPEEDEX STAINLESS STEEL WELDING ELECTRODES

## Chemwatch Material Safety Data Sheet

Issue Date: 22-Dec-2006

NC317ECP

CHEMWATCH 4686-37

Revision No:1

CD 2006/3 Page 10 of 15

### Section 11 - TOXICOLOGICAL INFORMATION

Ozone is suspected to produce lung cancer in laboratory animals; no reports of this effect have been documented in exposed human populations.

Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock

The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.

#### TOXICITY AND IRRITATION

Not available. Refer to individual constituents.

unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances

#### WELDING FUMES:

Not available. Refer to individual constituents.

WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

#### IRON OXIDE FUME:

The substance is classified by IARC as Group 3:

NOT classifiable as to its carcinogenicity to humans.

Evidence of carcinogenicity may be inadequate or limited in animal testing.

No oral toxicity data.

Substance has been investigated as a tumorigen; found to be an equivocal tumorigenic agent by RTECS criteria.

#### CHROMIUM FUME:

The substance is classified by IARC as Group 3:

NOT classifiable as to its carcinogenicity to humans.

Evidence of carcinogenicity may be inadequate or limited in animal testing.

Not available.

#### NICKEL FUME:

TOXICITY

Oral (rat) LD50: 5000 mg/kg

IRRITATION

WARNING: This substance has been classified by the IARC as Group 1: CARCINOGENIC TO HUMANS.

Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen [National Toxicology Program: U.S. Dep. of Health & Human Services 2002].

#### FLUORIDE FUME:

TOXICITY

Oral (human) LDLo: 50 mg/kg

Oral (human) TDLo: 3 mg/kg

IRRITATION

Nil Reported

#### SILICA WELDING FUMES:

TOXICITY

Oral (rat) LD50: 3160 mg/kg

[RTECS]

Reports indicate high/prolonged exposures to amorphous silicas induced lung fibrosis in experimental animals; in some experiments these effects were reversible. [PATTYS]

IRRITATION

No data

The substance is classified by IARC as Group 3:

continued...

# CIGWELD SPEEDEX STAINLESS STEEL WELDING ELECTRODES

## Chemwatch Material Safety Data Sheet

Issue Date: 22-Dec-2006

NC317ECP

CHEMWATCH 4686-37

Revision No:1

CD 2006/3 Page 11 of 15

### Section 11 - TOXICOLOGICAL INFORMATION

NOT classifiable as to its carcinogenicity to humans.

Evidence of carcinogenicity may be inadequate or limited in animal testing.

#### MOLYBDENUM FUME:

No significant acute toxicological data identified in literature search.

#### OZONE:

##### TOXICITY

Inhalation (human) LCLo: 50 ppm/30m

Inhalation (human) TCLo: 1 ppm

Inhalation (rabbit) LC50: 36 ppm/3m

NOTE: Aggravates chronic obstructive pulmonary diseases. Suspected also of

increasing the risk of acute and chronic respiratory disease, mutagenesis and fetotoxicity. In animals short-term exposure to ambient concentrations of less than 1 ppm results in reduced capacity to kill intrapulmonary organisms and allows purulent bacteria to proliferate [Ellenhorn etal]

##### IRRITATION

Eye (rabbit): 2 ppm/4h

#### NITROGEN OXIDES:

Data for nitrogen dioxide:

##### TOXICITY

Inhalation (human) LCLo: 200 ppm/1m

Inhalation (man) TCLo: 6200 ppb/10m

Substance has been investigated as a mutagen and reproductive effector.

NOTE: Interstitial edema, epithelial proliferation and, in high concentrations, fibrosis and emphysema develop after repeated exposure.

##### IRRITATION

Nil reported

MATERIAL	CARCINOGEN	REPROTOXIN	SENSITISER	SKIN
iron oxide fume	IARC:			
chromium fume	IARC:			
nickel fume	IARC: NTPB	ILOM ILOEI	AUOEL	

#### CARCINOGEN

IARC: International Agency for Research on Cancer (IARC) Carcinogens: iron oxide fume

Category:

#### CARCINOGEN

IARC: International Agency for Research on Cancer (IARC) Carcinogens: chromium fume

Category:

#### CARCINOGEN

IARC: International Agency for Research on Cancer (IARC) Carcinogens: nickel fume

Category:

#### CARCINOGEN

NTPB: US National Toxicology Program (NTP) 11th Report Part B. Reasonably Anticipated to be a Human Carcinogen: nickel fume Category:

#### REPROTOXIN

ILOM: ILO Agents toxic to the male reproductive system: nickel fume

#### REPROTOXIN

ILOEI: ILO Chemicals in the electronics industry that have toxic effects on reproduction: nickel fume

#### SENSITISER

AUOEL: Australia Exposure Standards - Sensitisers: nickel fume

continued...

# CIGWELD SPEEDEX STAINLESS STEEL WELDING ELECTRODES

Chemwatch Material Safety Data Sheet

Issue Date: 22-Dec-2006

NC317ECP

CHEMWATCH 4686-37

Revision No:1

CD 2006/3 Page 12 of 15

---

## Section 12 - ECOLOGICAL INFORMATION

---

No data for CIGWELD Speedex Stainless Steel Welding Electrodes.

Refer to data for ingredients, which follows:

SILICA WELDING FUMES:

No data

OZONE:

The material is classified as an ecotoxin\* because the Fish LC50 (96 hours) is less than or equal to 0.1 mg/l

\* Classification of Substances as Ecotoxic (Dangerous to the Environment)

Appendix 8, Table 1

Compiler's Guide for the Preparation of International Chemical Safety Cards: 1993

Commission of the European Communities.

---

## Section 13 - DISPOSAL CONSIDERATIONS

---

- Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Management Authority for disposal.
- Bury residue in an authorised landfill.
- Recycle containers if possible, or dispose of in an authorised landfill.

---

## Section 14 - TRANSPORTATION INFORMATION

---

HAZCHEM: None

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS:UN, IATA,  
IMDG

---

## Section 15 - REGULATORY INFORMATION

---

**POISONS SCHEDULE: None**

### REGULATIONS

welding fumes (CAS No:Not avail):

No regulations applicable

iron oxide fume (CAS: 1309-37-1) is found on the following regulatory lists;

Australia Exposure Standards

Australia High Volume Industrial Chemical List (HVICL)

Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Schedule  
2

Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Schedule  
4

Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Schedule  
6

International Agency for Research on Cancer (IARC) Carcinogens

International Council of Chemical Associations (ICCA) - High Production Volume List

OECD Representative List of High Production Volume (HPV) Chemicals

continued...

# CIGWELD SPEEDEX STAINLESS STEEL WELDING ELECTRODES

Chemwatch Material Safety Data Sheet

Issue Date: 22-Dec-2006

NC317ECP

CHEMWATCH 4686-37

Revision No:1

CD 2006/3 Page 13 of 15

## Section 15 - REGULATORY INFORMATION

chromium fume (CAS: 7440-47-3) is found on the following regulatory lists;

Australia - Australia New Zealand Food Standards Code - Processing Aids - Permitted catalysts

Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (AQUA/1 to 6 - inorganic chemicals)

Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (IRRIG - inorganic chemicals)

Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (STOCK - inorganic chemicals)

Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (Aquatic habitat)

Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (IRRIG)

Australia - Australian Capital Territory Environment Protection Regulation Pollutants entering waterways - Agricultural uses (Stock)

Australia - Australian Capital Territory Environment Protection Regulation Pollutants entering waterways - Domestic water quality

Australia - Western Australia Hazardous Substances Prohibited for Specified Uses or Methods of Handling

Australia Exposure Standards

Australia Inventory of Chemical Substances (AICS)

Australia National Pollutant Inventory

International Agency for Research on Cancer (IARC) Carcinogens

OECD Representative List of High Production Volume (HPV) Chemicals

WHO Guidelines for Drinking-water Quality - Guideline values for chemicals that are of health significance in drinking-water

nickel fume (CAS: 7440-02-0) is found on the following regulatory lists;

Australia - Australia New Zealand Food Standards Code - Processing Aids - Permitted catalysts

Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (AQUA/1 to 6 - inorganic chemicals)

Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (Domestic water supply - inorganic chemicals)

Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (IRRIG - inorganic chemicals)

Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (STOCK - inorganic chemicals)

Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (Aquatic habitat)

Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (IRRIG)

Australia - Australian Capital Territory Environment Protection Regulation Pollutants entering waterways - Agricultural uses (Stock)

Australia - Australian Capital Territory Environment Protection Regulation Pollutants entering waterways - Domestic water quality

Australia - Western Australia Hazardous Substances Prohibited for Specified Uses or Methods of Handling

Australia Exposure Standards

Australia High Volume Industrial Chemical List (HVICL)

Australia Inventory of Chemical Substances (AICS)

Australia National Pollutant Inventory

International Agency for Research on Cancer (IARC) Carcinogens

OECD Representative List of High Production Volume (HPV) Chemicals

WHO Guidelines for Drinking-water Quality - Guideline values for chemicals that are of health significance in drinking-water

fluoride fume (CAS: 16984-48-8) is found on the following regulatory lists;

continued...

# CIGWELD SPEEDX STAINLESS STEEL WELDING ELECTRODES

Chemwatch Material Safety Data Sheet

Issue Date: 22-Dec-2006

NC317ECP

CHEMWATCH 4686-37

Revision No:1

CD 2006/3 Page 14 of 15

## Section 15 - REGULATORY INFORMATION

---

Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (IRRIG - inorganic chemicals)

Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (STOCK - inorganic chemicals)

Australia Dangerous Goods Code Draft 7th Edition - List of Common Pesticides with Corresponding UN Numbers

Australia Exposure Standards

Australia National Pollutant Inventory

Australia Poisons Schedule

Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Schedule 2

Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Schedule 6

silica welding fumes (CAS: 69012-64-2) is found on the following regulatory lists;

Australia Inventory of Chemical Substances (AICS)

OECD Representative List of High Production Volume (HPV) Chemicals

molybdenum fume (CAS: 7439-98-7) is found on the following regulatory lists;

Australia - Australia New Zealand Food Standards Code - Processing Aids - Permitted catalysts

Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (Domestic water supply - inorganic chemicals)

Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (IRRIG - inorganic chemicals)

Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (STOCK - inorganic chemicals)

Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (IRRIG)

Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways - Agricultural uses (Stock)

Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways - Domestic water quality

Australia Exposure Standards

Australia Inventory of Chemical Substances (AICS)

OECD Representative List of High Production Volume (HPV) Chemicals

WHO Guidelines for Drinking-water Quality - Guideline values for chemicals that are of health significance in drinking-water

ozone (CAS: 10028-15-6) is found on the following regulatory lists;

Australia - Australia New Zealand Food Standards Code - Processing Aids - Permitted bleaching agents, washing and peeling agents and in water used as an ingredient in other foods

Australia - Australia New Zealand Food Standards Code - Processing Aids - Permitted processing aids used in packaged water and in water used as an ingredient in other foods

Australia Exposure Standards

No data available for welding fumes as CAS: Not avail.

No data available for nitrogen oxides as CAS: Mixture.

---

## Section 16 - OTHER INFORMATION

---

continued...

# CIGWELD SPEEDEX STAINLESS STEEL WELDING ELECTRODES

Chemwatch Material Safety Data Sheet

Issue Date: 22-Dec-2006

NC317ECP

CHEMWATCH 4686-37

Revision No:1

CD 2006/3 Page 15 of 15

Section 16 - OTHER INFORMATION

---

*This document is copyright. Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH. TEL (+61 3) 9572 4700.*

Issue Date: 22-Dec-2006

Print Date: 22-Dec-2006