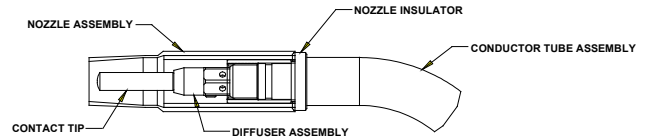


**Front End Consumables For TAM and RA Series MIG Gun and Cable Assembly**

**23 & 26 series Threaded Style Nozzle**

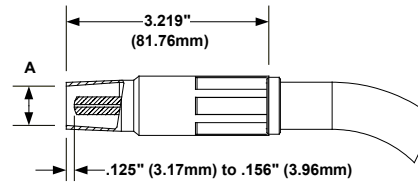


**Standard Features:**

- Nozzle design consists of three (3) component parts that are formed, machined, assembled and crimped together.
- The nozzle housing is made from a copper alloy tubing, which is cut to length and formed to size.
- The threaded insert is made from a solid brass alloy with internal threads allowing the nozzle assembly to be threaded onto the conductor tube.
- Insert for the 23 series nozzle is threaded to fit 9/16-18 UNF male threads
- Insert for the 26 series nozzle is threaded to fit M17x 2.0-6H male thread.
- A nozzle insulator provides the insulation needed from the conductor tube and nozzle housing.
- Threads directly onto the torch body or conductor tube assembly.

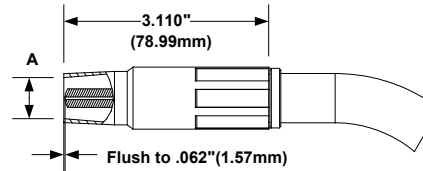
**23 Series –Threaded  
1/8” (3,2mm) Tip Recess**

Bore Size “A”	Part No.	Stock No.
.375”-9,5mm	23-37	1230-1100
.500”-12,7mm	23-50	1230-1110
.625”-15,9mm	23-62	1230-1120
.750”-19,1mm	23-75	1230-1130



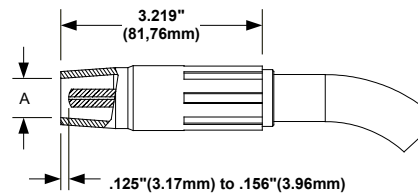
**23 Series –Threaded – Flush Tip Recess**

Bore Size “A”	Part No.	Stock No.
.375”-9,5mm	23-37-F	1230-1102
.500”-12,7mm	23-50-F	1230-1112
.625”-15,9mm	23-62-F	1230-1122
.750”-19,1mm	23-75-F	1230-1132



**23 Series – Heavy Duty – Threaded  
1/8” (3,2mm) Tip Recess**

Bore Size “A”	Part No.	Stock No.
.500”-12,7mm	23H-50	1230-1210
.625”-15,9mm	23H-62	1230-1220
.750”-19,1mm	23H-75	1230-1230



**600 Amp Threaded Nozzle**

**26 Series –Threaded – 1/8” (3,2mm) Tip Recess**

Bore Size “A”	Part No.	Stock No.
.625”-15,9mm	26I-62	1260-1120
.750”-19,1mm	26I-75	1260-1130
.875”-22,23mm	26I-87	1260-1140

