

Feed Roll Kits
One Kit included with feeder.
Additional sets optional.

375980-XXX

Replacement Drive Rolls Kit

Flat



Double Smooth Vee

Hard

Flat Knurled



Double Smooth Vee

Hard

Double Smooth Vee



Double Smooth Vee

Soft Hard Tubular

Double Knurled Vee



Double Knurled Vee

Hard Tubular

Double Cog



Double Cog

Tubular

Double "U"



Double "U"

Soft (Aluminum)

Description of Wire Size & Type

STYLE 1

STYLE 2

STYLE 3

STYLE 4

STYLE 5

STYLE 6

.024 / .55mm	4 roll	375980-071	–	–	–	–	–
.030 & .035 / .76mm & .89mm	4 roll	375980-041	375980-043	375980-050	–	–	–
.030 & .035 & .045 / .76 & .89 & 1.2mm	4 roll NV	375980-068	375980-069	–	–	–	–
.035 & .045 & 3/64 / .89 & 1.2 & 1.2mm	4 roll	–	–	375980-070	–	–	–
.045 / 1.1mm	4 roll NV	375980-042	375980-044	375980-051	375980-083	375980-062	–
.052 / 1.3mm	4 roll	–	–	375980-052	–	–	–
5/64 / 2.0mm	4 roll NV	375980-046	–	–	375980-058	375980-064	–
3/32 / 2.4mm	4 roll NV	–	–	–	375980-059	375980-065	–
7/64 / 2.8mm	4 roll NV	–	–	–	375980-060	375980-066	–
1/8 / 3.2mm	4 roll NV	–	–	–	375980-061	375980-067	–
.035 / .89	4 roll NV	375980-080	–	375980-050	–	–	375980-072
.052 / 1.3mm	4 roll NV	375980-081	–	–	–	–	–
.068 / 1.4mm	4 roll NV	375980-082	–	–	–	–	–
1/16 / 1.59mm	4 roll NV	375980-045	–	–	–	–	375980-074
3/64 / 1.6mm	4 roll	–	–	375980-051	–	–	375980-073
.052 & 1/16 / 1.3mm & 1.6mm	4 roll	–	–	375980-052	375980-057	375980-063	–

NOTES: All feed roll kits include the input, output, and center guides with 4 feed rolls.
 The feed roll kit part number must be specified with each feedhead assembly order.
 One Kit is supplied standard with each feedhead assembly.

NV = Narrow Vee